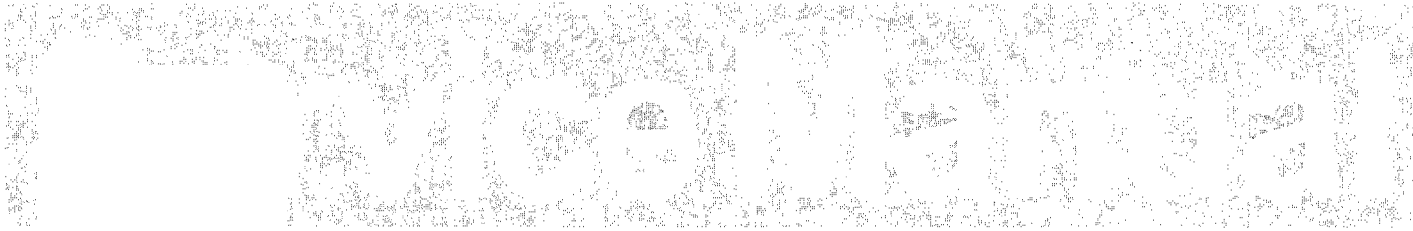
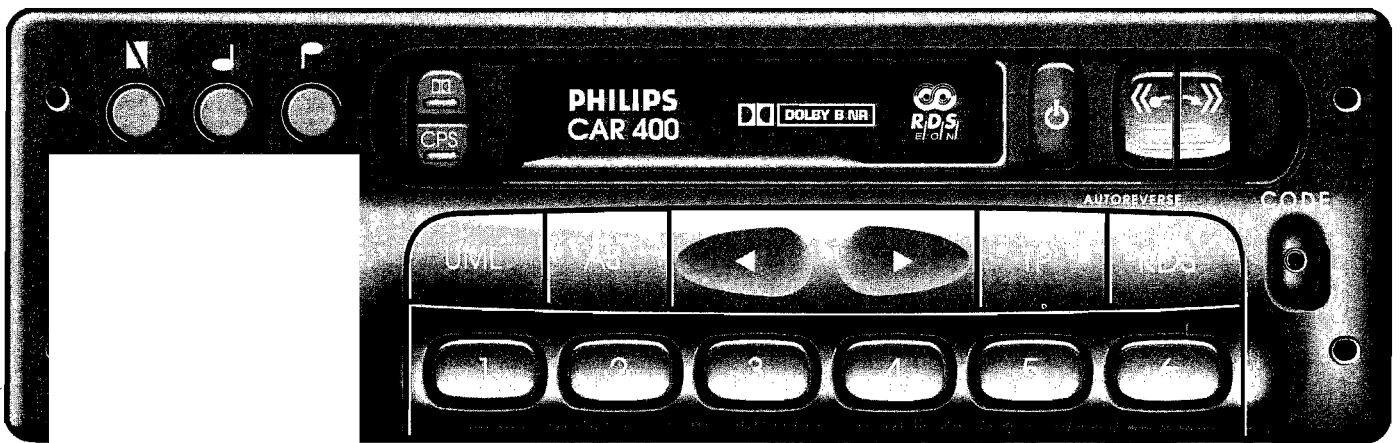


Service  
Service  
**Service**

For repair instructions of the cassette deck see Service Manual LCA \*2-4 (4822 725 23523)



12 V 



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## TECHNICAL DATAS

### General

|              |  |
|--------------|--|
| Power supply | 9,0 V.....15,6 V                                   |
| Currents     | < 3 mA (set off)<br>< 1,1 A (Radio mode, Volume 0) |

### Radio

|                    |   |
|--------------------|---|
| FM frequency range | 87,5–108 MHz  |
| AM frequency range | 153–1620 KHz (MW 530–1620)<br>(LW 153–288)  |
| Search grids       | FM: 100 KHz<br>MW – default: 9 KHz (autosearch) / 1 KHz (manual search), range 531-1602 KHz<br>MW – optional: 10 KHz (autosearch) / 1 KHz (manual search), range 530-1620 KHz<br>LW: 9 KHz (autosearch) / 1 KHz (manual search) |

Presets 6 FM, 6 FM – AS, 6 MW, 6 MW – AS, 6 LW

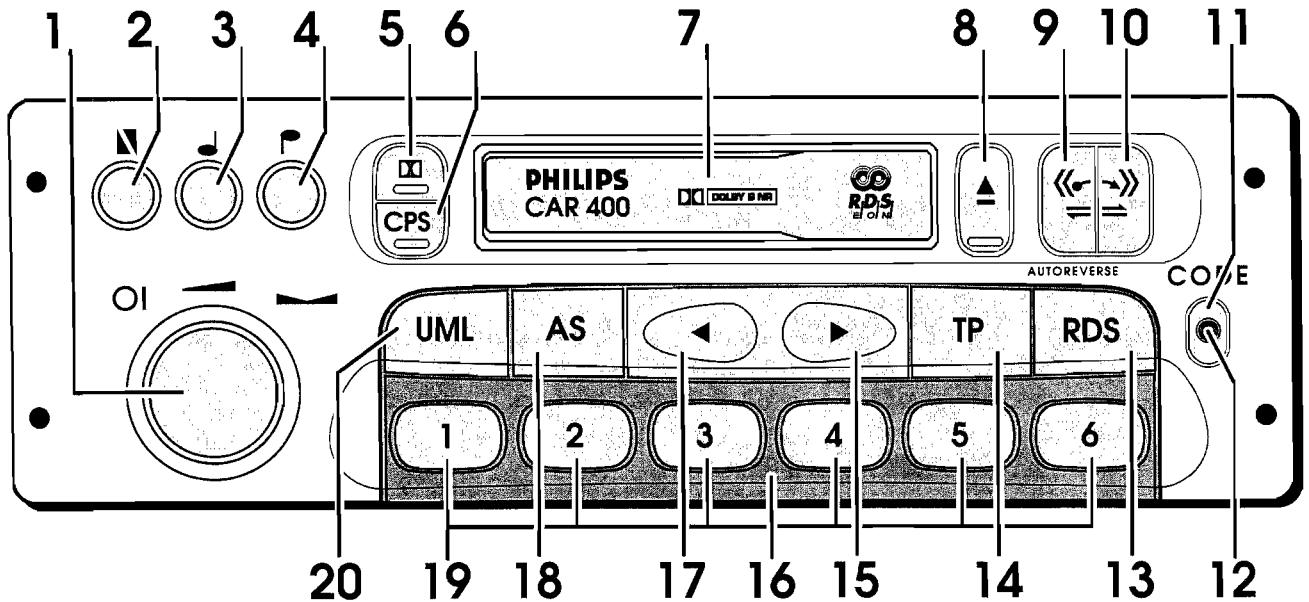
|                       |   |
|-----------------------|---|
| Sensitivity 26 dB S/N | FM: < 8 dB $\mu$ V (MONO)<br>MW: < 30 dB $\mu$ V<br>LW: < 30 dB $\mu$ V |
|-----------------------|---|

### Cassette

|                  |                  |
|------------------|------------------|
| Number of tracks | 2x2              |
| Tape speed       | 4,76 cm/s +/- 2% |
| Crosstalk        | > 40 dB          |
| Dolby            | B                |
| MSS              | - 44 dB / 3..6 s |
| Winding time     | ~ 100 s (C60)    |

### Amplifier

|                    |                                  |
|--------------------|----------------------------------|
| Output             | 4 x 7 W (max) at 4 $\Omega$ load |
| Channel separation | > 30 dB                          |
| Bass               | +/- 12 dB (80 Hz), 2 dB grids    |
| Treble             | +/- 12 dB (10 KHz), 2 dB grids   |
| Telefonvolume      | 10 mW +/- 7,5 dB, 2,5 dB grids   |



## RADIO CONTROLS

### 1. On/Off, Volume, Balance

push: on/off (see also on/off-automatic)  
 turn: adjust volume  
 pull-turn: adjust balance

### 2. Fader

push: sink and release the button  
 turn: adjust fader

### 3. Bass

push: sink and release the button  
 turn: adjust bass

### 4. Treble

push: sink and release the button  
 turn: adjust treble

### 5. Dolby

push: switch DOLBY B on/off

### 6. CPS (CASSETTE PROGRAM SEARCH)

push: MSS on/off

### 7. Cassette flap

### 8. Cassette standby

push: switch between cassette and radio mode

### 9. FRW

push down: – while normal cass. mode: fast rewind (radio during wind)  
 – while CPS-mode: wind back to the beginning of actual track (no radio during wind)  
 – together with FFW button: eject cassette  
 push half: – while fast forward wind: stop fast forward and playback from the current tape position  
 – together with FFW button: change play direction

### 10. FFW

push down: – while normal cass. mode: fast forward wind (radio during wind)  
 – while CPS-mode: wind to the beginning of next track (no radio during wind)  
 – together with FRW button: eject cassette  
 push half: – while fast rewind: stop fast rewind and playback from the current tape position  
 – together with FRW button: change play direction

### 11. Release button

push: – release control panel, set will switch off

### 12. Blink LED – blinking when set off and code activ

### 13. RDS

push: RDS on/off, default=RDS on: programme name will be displayed instead of frequency.

hold: updates FM learn memory

### 14. TP (see also TA-, PHONE-volume)

push: TP on (TP), start TP (FM-RDS) search if no TP station selected, interrupt cass. during TA

push: – while TP on: TP off ( )

push-push: – while cass.mode + TA: TP off and switch back to cass. mode

### 15. Search up (see also TA-, SD-, PHONE-volume)

push: – while RDS off: search next receivable station (LOC level)

– while RDS+TP off: manual search up

– while RDS on: scroll stations off learn memory up

### 16. Detachable control panel

set switches off when released

### 17. Search down (see also TA-, SD-, PHONE-volume)

push: – while RDS off: search next receivable station (DX level)

– while RDS+TP off: manual search down

– while RDS on: scroll stations off learn memory down

### 18. AS (see also CODE)

push: switches band from U to U-AS e.g. M to M-AS

hold: search for best stations and store them under presets U-AS e.g. M-AS

### 19. Presets 1...6

push: select stored stations of the preselected band

hold (2 s): store actual station

hold (5 s): switch REG ON/REG OFF for the concerned station, status will be briefly displayed

REG OFF is default, REG ON is briefly displayed after switch on

### 20. UML (see also SD-Volume)

push: scroll wavebands – U – M – L – U ...

– while cass. mode: station name e.g. frequency of actual station is displayed for ~5 sec.

### STEERING WHEEL CONTROLS (SWC)

The SWC works in parallel to the radio controls.

They are recognized by the set (pin A2 of connectorblock) by different voltages.

|    |                                     |                  |
|----|-------------------------------------|------------------|
| +  | volume up                           | 1,28 V +/- 0,1 V |
| -  | volume down                         | 0,73 V +/- 0,1 V |
| o  | source selection (radio – cassette) | 1,85 V +/- 0,1 V |
| >  | search up                           | 2,43 V +/- 0,1 V |
| <  | search down                         | 3,05 V +/- 0,1 V |
| -> | scroll presets of selected band     | 3,66 V +/- 0,1 V |

## ADDITIONAL FEATURES

### 1. On/Off Automatic

#### Automatic switch on

When the set is switched on it can be switched off and on with the ignition key (default)

This feature can be switched off as follows:

- ignition on, set off
  - switch set on while holding 'PRESET 1' and 'PRESET 3' until bleep
- Now the set can only be switched on and off with the the on/off button.

Proceed the same way to activate automatic switch on again.

Just before the confirmation beeps the status IGNI ON or IGNI OFF is briefly displayed

#### Automatic switch off

You can switch on the set by pushing the on/off button although when the ignition is off.

After one hour it will switch off automatic.

This feature does not depend on the chosen automatic switch on mode.

### 2. GALA – individual volume adjustment (optional)

You can set the speed dependent volume control in 5 different levels (car dependent):

- push 'UML' for about 3 sec. until bleep, display shows SD-VOL 2 (default value)
- push '<' or '>' to get the wanted volume level (SD-VOL 0 = GALA OFF)
- push 'UML' for about 3 sec. until bleep to store the setting

### 3. Telefon

If a telefon is connected to the radio, PHONE will be displayed every time the telefon is switched on.

Radio and cassette playback will be interrupted. The telefon audio signal can be reproduced via the

speakers. The telefon volume can be set in 7 different levels (LEVEL -3....LEVEL +3; +/- 7,5 dB):

- switch set on while holding the 'TP' button depressed until bleep, display shows PH-VOL 2 (default value)
- push '<' or '>' to get the wanted volume level
- push 'TP' for about 3 sec. until bleep to store the setting

Telefon has priority over traffic announcement (ta). In case of a ta during a call the name of the TP station name will be displayed instead of PHONE. By pushing the 'TP' button you make the ta audible. Push 'TP' again to switch back to telefon audio reproduction.

### 4. TA Volume

You can set the TA volume in 7 different levels:

- push 'TP' for about 3 sec. until bleep, display will show TP-VOL 0 (default value)
- push '<' or '>' to get the wanted volume level (LEVEL -3....LEVEL +3)
- push 'TP' for about 3 sec. until bleep to store the setting.

### 5. Display adaptation

The radio can be connected to a 8 or 10 digit display.

To toggle between the display modes switch set on while holding PRESET 4 and PRESET 6 depressed until bleep. Status will be displayed.

### 6. Impuls setting

Depending on the car three different kinds of GALA impulses are generated.

To adapt the set to the corresponding impulses switch set on while holding UML and PRESET 1, 2 or 3 depressed until bleep. Status will be displayed.

Setting 1: 7000 impulses/Km (194 Hz)

Setting 2: 16000 impulses/Km (444 Hz)

Setting 3: 25000 impulses/Km (695 Hz)

### 8. Power on events

Besides switch on by pushing volume knob or by ignition key the set switches on when:

- a cassette is inserted (only when no cassette was in before switch off)
- the telefon is switched on. After telefon off the set switches off again, except another power on event happens during the call.

### MW tuning step setting

The MW search tuning grids can be adapted to the different bands (EUROPE - 9 KHz, US - 10 KHz):

- switch set on while holding PRESET 2 and PRESET 5 depressed until bleep. Status will be displayed.

## SECURITY CODE HANDLING AND CONTROL PANEL MATCHING

| Action  | Displayed character   |
|---|---|
| <u>Activation and deactivation</u>  |   |
| Push 'AS' while switching set on  | CODE (for 3 sec.) - - -   |
| Push presets '1...4'  | Digits of code number changes   |
| Push 'AS' 3 sec. until bleep  | Mode information  |
| When the Code is activated display briefly shows CODE after every power on. |   |
| <u>Code entering after power interruption</u>                               |   |
| Switch power on   | SAFE  |
| Switch set off  |   |
| Push 'AS' while switching set on  | SAFE (for 3 sec.) - 10 - - - -<br>(10 = number of allowed entry trials) |
| Push presets '1...4'  | Digits of code number changes   |
| Push 'AS' 3 sec. until bleep  | Mode information  |

### Wrong code

|                              |  |
|------------------------------|--|
| Enter wrong code number 1st  | SAFE (10 sec. waiting time) - 9 - - -  |
| Enter wrong code number 2nd  | SAFE (10 sec. waiting time) - 8 - - -  |
| Enter wrong code number 3rd  | SAFE (10 min. waiting time) - 7 - - -  |
| Enter wrong code number 4th  | SAFE (20 min. waiting time) - 6 - - -  |
| Enter wrong code number 5th  | SAFE (40 min. waiting time) - 5 - - -  |
| Enter wrong code number 6th  | SAFE (80 min. waiting time) - 4 - - -  |
| Enter wrong code number 7th  | SAFE (160 min. waiting time) - 3 - - - |
| Enter wrong code number 8th  | SAFE (320 min. waiting time) - 2 - - - |
| Enter wrong code number 9th  | SAFE (640 min. waiting time) - 1 - - - |
| Enter wrong code number 10th | SAFE (Eeprom to be reloaded !)         |

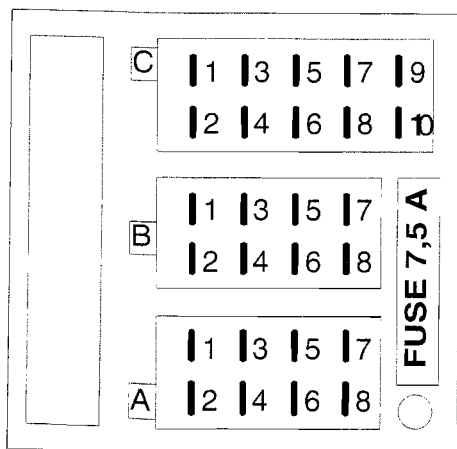
If you have to apply a **new detachable control panel** to a set you have to proceed as described under **Code entering** after the set shows PANEL.

### **! NOTE**

If you have any problems with activation of security code or others which belongs to the code, send the set to:

Philips Apparatefabrik Wetzlar  
Department SP-CS  
Philipsstrasse 1  
D-35576 Wetzlar  
GERMANY

## CONNECTORBLOCK 22DC396



|                            |      |                         |      |
|----------------------------|------|-------------------------|------|
| C1: SDA DISPLAY            | > 5  | C6: DIAGNOSE            | > 27 |
| C2: SCL DISPLAY            | > 26 | C7: NC                  |      |
| C3: TEL. AUDIO IN          | > 14 | C8: TEL. AUDIO GND      | > 9  |
| C4: MRQ DISPLAY            | > 17 | C9: NC                  |      |
| C5: NC                     |      | C10: NC                 |      |
| B1: RR+                    | > 13 | B5: FL+                 | > 22 |
| B2: RR-                    | > 25 | B6: FL-                 | > 21 |
| B3: FR+                    | > 23 | B7: RL+                 | > 19 |
| B4: FR-                    | > 24 | B8: RL-                 | > 20 |
| A1: GALA                   | > 16 | A5: SWITCHED + (AERIAL) | > 4  |
| A2: STEERING WHEEL CONTROL | > 15 | A6: EXT. ILL.           | > 2  |
| A3: TEL. MUTE              | > 28 | A7: PERM.+              | > 1  |
| A4: IGN. KEY               | > 3  | A8: GND                 | > 18 |

## PARAMETER SETTINGS

With this function several parameters of the car radio can be set to the wishes of the customer.

To reach the parameter setting menu switch set on while holding 'RDS' depressed for 5 sec. until bleep: Testmode A will be executed.

Push 'RDS' briefly to enter the first parameter P10 and all the next ones up to P55.

With 'PRESETS 1', 'PRESET 2' and 'PRESET 3' you can change the digits of the parameter values.

If no key is pushed within 10 sec. set will switch back to testmode A.

| PAR-<br>No.              | Function                                     | PAR-<br>range | value range    | default<br>PAR | Grid    | default<br>value | EEPROM-<br>location |
|--------------------------|--|---------------|----------------|----------------|---------|------------------|---------------------|
| Tuner adjustments        |  |               |                |                |         |                  |                     |
| P10                      | TP maximum time out / auto tuning time cycle | 01-0F         | 10-150 sec     | 06             | 10 sec  | 60 sec           | A0 45               |
| RDS Parameter            |  |               |                |                |         |                  |                     |
| P16                      | TP synchronization break down time out cycle | 01-0F         | 10-150 sec     | 0C             | 10 sec  | 120 sec          | A0 4F               |
| P17                      | TP-EON acceptance level for TA               | 35-C0         | 10-200 $\mu$ V | 8A             | * 1     | 36 dB $\mu$ V    | A0 46               |
| P18                      | FM memory, non RDS station acceptance level  | 35-C0         | 10-200 $\mu$ V | 8A             | * 1     | 36 dB $\mu$ V    | A0 3F               |
| P19                      | LV = Field strenght level                    | 00-06         |                | 03             | * 2     |                  | A0 42               |
| P20                      | MP = Multipath reaction level                | 00-06         |                | 03             | * 2     |                  | A0 44               |
| P21                      | REL = Suppression counter release            | 40-C0         |                | 60             | * 2     |                  | A0 41               |
| P22                      | SUPP = Suppression counter                   | 10-C0         |                | 96             | * 2     |                  | A0 40               |
| P23                      | NS = Noise reaction level                    | 00-06         |                | 03             | * 2     |                  | A0 43               |
| P24                      | AF check agility static                      | 11-30         |                | 1A             | * 2     |                  | A0 4B               |
| P25                      | AF check agility dynamic                     | 02-05         | 0,2-0,5 sec    | 04             | 0,1 sec | 0,4 sec          | A0 4C               |
| P26                      | Minimum duration between AF checks           | 02-14         | 0,2-2,0 sec    | 04             | 0,2 sec | 0,8 sec          | A0 4D               |
| P27                      | AF minimum quality base                      | 5A-80         |                | 74             | * 2     |                  | A0 4E               |
| Audio controls           |  |               |                |                |         |                  |                     |
| P31                      | TA bass level                                | 003-300       | -6dB - +6dB    | 003            | 2 dB    | -6 dB            | A0 53               |
| P32                      | TA treble level                              | 003-300       | -6dB - +6dB    | 001            | 2 dB    | -2 dB            | A0 54               |
| P33                      | TA fader level                               | 000-600       | -15dB - 0dB    | 500            | 2,5 dB  | -2,5 dB          | A0 52               |
| P34                      | Telephone bass level                         | 003-300       | -6dB - +6dB    | 002            | 2 dB    | -4 dB            | A0 59               |
| P35                      | Telephone treble level                       | 003-300       | -6dB - +6dB    | 001            | 2 dB    | -2 dB            | A0 5A               |
| P36                      | Telephone fader level                        | 000-600       | -15dB - 0dB    | 500            | 2,5 dB  | -2,5 dB          | A0 58               |
| P37                      | Power on volume level                        | 00-1A         | -80dB - 0dB    | 06             | * 3     | -37 dB           | A0 5E               |
| Speed dependent controls |  |               |                |                |         |                  |                     |
| P41                      | SD-FRQ 1 (V1) / +2 dB BASS                   | 00-FF         | 0-255 Km/h     | 46             | 1 Km/h  | 70 Km/h          | A0 63               |
| P42                      | SD-FRQ 2 (V2) / +2 dB BASS                   | 00-FF         | 0-255 Km/h     | 78             | 1 Km/h  | 120 Km/h         | A0 64               |
| P43                      | SD-FRQ 3 (V3) / +2 dB BASS                   | 00-FF         | 0-255 Km/h     | 28             | 1 Km/h  | 40 Km/h          | A0 65               |
| P44                      | SD-FRQ 4 (V4) / +2 dB BASS                   | 00-FF         | 0-255 Km/h     | 5A             | 1 Km/h  | 90 Km/h          | A0 66               |
| P45                      | SD-FRQ 5 (V5) / +2 dB BASS                   | 00-FF         | 0-255 Km/h     | 8C             | 1 Km/h  | 140 Km/h         | A0 67               |
| Illumination             |  |               |                |                |         |                  |                     |
| P51                      | Illumination logic A/B                       | 00-01         | A-B            | 01             | on/off  | Logic B          | A0 68               |
| P52                      | Illumination level X0                        | 00-FF         |                | 30             | * 4     | 940 mV           | A0 69               |
| P53                      | Illumination level Y0                        | 00-FF         |                | 30             | * 4     | 18 %             | A0 6A               |
| P54                      | Illumination level X1                        | 00-FF         |                | BE             | * 4     | 3,742 V          | A0 6B               |
| P55                      | Illumination level Y1                        | 00-FF         |                | BE             | * 4     | 74,5 %           | A0 6C               |

\*1 see table 'Representation of fieldstrenght'

\*2 synthetic values for receiver subsystem

\*3 see table 'volume levels'

\*4 see figure 'illumination conversion curve'

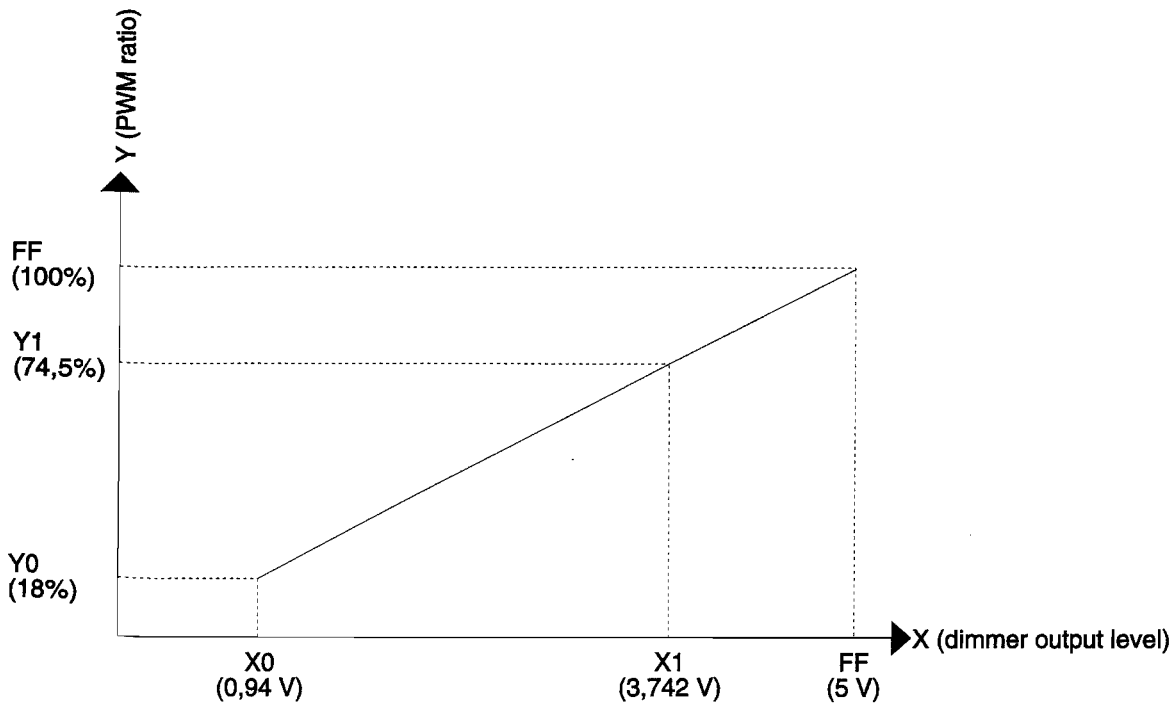
## REPRESENTATION OF FIELDSTRENGHT

| Hex | $\mu V$ | $dB\mu V$ | Hex | $\mu V$ | $dB\mu V$ | Hex | $\mu V$ | $dB\mu V$ | Hex | $\mu V$ | $dB\mu V$ |
|-----|---------|-----------|-----|---------|-----------|-----|---------|-----------|-----|---------|-----------|
| F0  | 562     | 55        | C0  | 200     | 46        | 8E  | 71      | 37        | 5E  | 25      | 28        |
| EB  | 501     | 54        | BA  | 178     | 45        | 8A  | 63      | 36        | 58  | 22      | 27        |
| E7  | 447     | 53        | B4  | 158     | 44        | 82  | 56      | 35        | 53  | 20      | 26        |
| E4  | 398     | 52        | AE  | 141     | 43        | 7E  | 50      | 34        | 4D  | 18      | 25        |
| DB  | 355     | 51        | AB  | 126     | 42        | 76  | 45      | 33        | 48  | 16      | 24        |
| D5  | 316     | 50        | A6  | 112     | 41        | 73  | 40      | 32        | 41  | 14      | 23        |
| D2  | 282     | 49        | A0  | 100     | 40        | 6D  | 35      | 31        | 3E  | 13      | 22        |
| CC  | 251     | 48        | 9A  | 89      | 39        | 68  | 32      | 30        | 38  | 11      | 21        |
| C6  | 224     | 47        | 95  | 79      | 38        | 63  | 28      | 29        | 35  | 10      | 20        |

## VOLUME LEVELS

| Hex | Level (dB) | Hex | Level (dB) | Hex | Level (dB) |
|-----|------------|-----|------------|-----|------------|
| 00  | - 80       | 09  | - 29       | 12  | - 15       |
| 01  | - 70       | 0A  | - 26       | 13  | - 14       |
| 02  | - 60       | 0B  | - 24       | 14  | - 13       |
| 03  | - 51       | 0C  | - 23       | 15  | - 12       |
| 04  | - 45       | 0D  | - 21       | 16  | - 11       |
| 05  | - 41       | 0E  | - 20       | 17  | - 10       |
| 06  | - 37       | 0F  | - 19       | 18  | - 7        |
| 07  | - 34       | 10  | - 17       | 19  | - 4        |
| 08  | - 31       | 11  | - 16       | 1A  | 0          |

## ILLUMINATION CONVERSION CURVE





## TESTMODE

Push 'RDS' for 5 sec. until second bleep to activate testmode.

– Display shows hardware/software version of the set for 1 sec. (test mode IDENT):

8-digit display HHHHSSSS H = Hardware version  
 10-digit display ■■■HHHSSSS S = Software version (0130 = Mask RC1)

### Testmode A

8-digit display: AQSXFFF.F A = Fieldstrength 0-F (F=good)  
 Q = Quality 0-F (F=good)  
 CPS 00 CR S = Suppression counter 0-F (F=good)  
 X = Switching reasons 1-F (see table next page)  
 FFF.F = Frequency MHZ

10-digit display VWRSXFFF.F CPS = RDS sync.state on=locked  
 00 = PI code verification state on=verified  
 CPS 00 CR Cr+blinking LED = AF change request on=request  
 V = Waveband  
 W = Preset number

During test mode A all tuner features are accessible except RDS on/off.

– to leave testmode A push 'RDS' again for 5 sec. or switch set off.

– to reach testmode B push 'RDS' briefly, display shows PI code and frequency of the leader for 3 sec. (test mode PI):

8-digit display PFFFFFF.F P = PI Code  
 10-digit display ■■■PFFFFFF.F FFF.F = Frequency

Testmode B (if no key is pushed for 10 sec. set will switch back to testmode A)

Testmode LEADER (memorized values of the leader frequency)

8-digit display ■■QAMNIRP Q = Quality 0-F (F=good)  
 A = Fieldstrength 0-F (F=good)  
 CPS M = Multipath 0-F (0=good)  
 N = Noise 0-F (0=good)  
 I = Neighbor channel disturbance 0-3 (0=good)

10-digit display ■■■■QAMNIRP R = RDS sync.state 0-F (F=good)  
 P = PI confidence level 0-F (F=good)  
 CPS = AF connection attribute on=AF in link list

– to get information about the alternative frequencies linked to the leader push ◀ or ▶.

Testmode AF FREQUENCY (memorized quality of AF frequency, displayed for about 3 sec.)

8-digit display F■Q■FFF.F F = Testmode AF FREQUENCY indication  
 Q = Quality 0-F (F=good)

10-digit display ■■F■Q■FFF.F FFF.F = Frequency MHZ

Testmode AF VALUATED (memorized values of alternative frequencies, displayed for about 5 sec.)

8-digit display V■AMNIRP V = Testmode AF VALUATED indication  
 A = Fieldstrength 0-F (F=good)  
 CPS M = Multipath 0-F (0=good)  
 N = Noise 0-F (0=good)  
 I = Neighbor channel disturbance 0-3 (0=good)

10-digit display ■■V■AMNIRP R = RDS sync.state 0-F (F=good)  
 P = PI confidence level 0-F (F=good)  
 CPS = AF connection attribute on=AF in link list

Testmode AF CURRENT (current values of alternative frequencies, displayed for about 5 sec.)

8-digit display C■AMNIR■ C = Testmode AF CURRENT indication  
 A = Fieldstrength 0-F (F=good)  
 M = Multipath 0-F (0=good)  
 N = Noise 0-F (0=good)  
 I = Neighbor channel distance 0-3 (0=good)

10-digit display ■■C■AMNIR■ R = RDS sync.state 0-F (F=good)

During testmodes AF Frequency, AF valuated, AF Current a next or previous AF can be selected with ◀ or ▶

Switch set off to leave the testmode.

## Indications for AF switching reasons

- 0 unused
- 1 weak field strenght
- 2 weak multipath
- 3 weak field strenght and weak multipath
- 4 strong multipath
- 5 strong multipath and weak field strenght
- 6 very strong multipath
- 7 very strong multipath and weak field strenght
- 8 adjacent channel distortion
- 9 adjacent channel distortion and weak field strenght
- A adjacent channel distortion and weak multipath
- B adjacent channel distortion, weak multipath and weak field strenght
- C adjacent channel distortion and strong multipath
- D adjacent channel distortion, strong multipath and weak field strenght
- E adjacent channel distortion and very strong multipath
- F adjacent channel distortion, very strong multipath and weak field strenght

## Check On/Off-Logic

If one of the following conditions is not fulfilled the on/off logic can not function properly. Before you check or adjust other parts of the set you have to eliminate the fault.

### Set off, ignition off

IC 7701 PIN 4 = > 3,8 V  
 IC 7701 PIN 5 = 0,0 V  
 IC 7701 PIN 7 = 5,0 V  
 IC 7701 PIN 9 = 0,0 V  
 IC 7911 PIN 7 = 0,0 V  
 IC 7911 PIN 58 = > 3,4 V  
 IC 7911 PIN 62 = 0,0 V

### Set off, ignition on

IC 7701 PIN 4 = < 0,5 V  
 IC 7701 PIN 5 = 5,0 V  
 IC 7701 PIN 7 = 5,0 V  
 IC 7701 PIN 9 = 5,0 V  
 IC 7911 PIN 7 = > 2,7 V  
 IC 7911 PIN 58 = 0,0 V  
 IC 7911 PIN 62 = 0,0 V

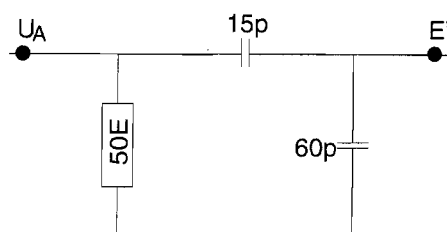
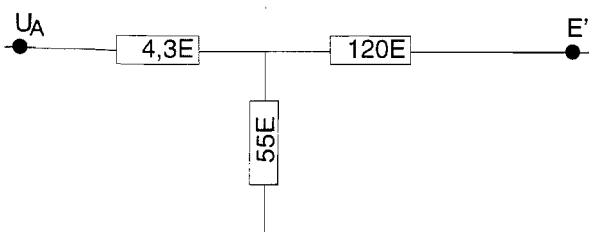
### Set on, ignition off

IC 7701 PIN 4 = < 0,5 V  
 IC 7701 PIN 5 = 5,0 V  
 IC 7701 PIN 7 = 5,0 V  
 IC 7701 PIN 9 = 5,0 V  
 IC 7911 PIN 7 = 0,0 V  
 IC 7911 PIN 58 = 0,0 V  
 IC 7911 PIN 62 > 3,0 V

### Set on, ignition on

IC 7701 PIN 4 = < 0,5 V  
 IC 7701 PIN 5 = 5,0 V  
 IC 7701 PIN 7 = 5,0 V  
 IC 7701 PIN 9 = 5,0 V  
 IC 7911 PIN 7 = > 2,7 V  
 IC 7911 PIN 58 = 0,0 V  
 IC 7911 PIN 62 = > 3,0 V

For all the following checks and alignments use Dummy-aerials according Philips PQR FDT-009-0561:  
 FM: -6 dB  
 AM: -14 dB



## CHECKS 22DC396

| ITEM      | SIGNAL   | TUNE/ADJUST | POINT OF MEASURE                             | VALUE                 |
|-----------|--|-------------|--|-----------------------|
| <u>1.</u> | <u>Demodulated FM level</u>                              |             |  |                       |
| 1.1       | FM 94,1MHz, 1mV, AF=1KHz, $\Delta f=22,5$ KHz            | FM 94,1MHz  | Pos.7300 (TEA6821) pin 43                    | AC 210 mV +/-40 mV    |
| 1.2       | 94,1MHz, 1mV, AF=19KHz, $\Delta f=6,75$ KHz              |             |  | AC 60 mV +/-10 mV     |
| 1.3       | FM 94,1MHz, 1mV, AF=57KHz, $\Delta f=3,75$ KHz           |             |  | AC 30 mV +/-10 mV     |
| <u>2.</u> | <u>Demodulated AM level</u>                              |             |  |                       |
| 2.1       | AM 1053KHz, 1mV, AF=1KHz, 30% mod.                       | AM 1053KHz  | Pos.7300 (TEA6821) pins 41+44                | AC 300 mV +/-50 mV    |
| <u>3.</u> | <u>Varicap voltages</u>                                  |             |  |                       |
| 3.1       |  | FM 87,5 MHz | Pos.7202 (TEA6811) pin 39                    | DC >1,2 V             |
|           |  | FM 108 MHz  |  | DC <5,5 V             |
| 3.2       |  | AM 153KHz   |  | DC >1,6 V             |
|           |  | AM 1602KHz  |  | DC <6,5 V             |
| <u>4.</u> | <u>Search sensitivities</u>                              |             |  |                       |
| 4.1       | FM 94,1MHz, 20 $\mu$ V, AF=1KHz, $\Delta f=22,5$ KHz     | Autosearch  | Stop at 94,1MHz after third time run through |                       |
| 4.2       | AM 1053KHz, 20 $\mu$ V, AF=1KHz, 30% mod.                | Autosearch  | Stop at 1053KHz after third time run through |                       |
| <u>5.</u> | <u>Signal/Noise ratio</u>                                |             |  |                       |
| 5.1       | FM 98MHz, 11 $\mu$ V, $\Delta f=22,5$ KHz, AF=1KHz       | FM 98MHz    | CONN.BLOCK pins B3, B5                       | Referencelevel (0 dB) |
|           | FM 98MHz, 11 $\mu$ V, $\Delta f=22,5$ KHz, no modulation |             |  | - 26 dB               |
| 5.2       | AM 1053KHz, 30 $\mu$ V, 30% mod., AF=1KHz                | MW 1053KHz  |  | Referencelevel (0 dB) |
|           | AM 1053KHz, 30 $\mu$ V, no modulation                    |             |  | - 26 dB               |
| 5.3       | AM 207KHz, 30 $\mu$ V, 30% mod., AF=1KHz                 | LW 207KHz   |  | Referencelevel (0 dB) |
|           | AM 207KHz, 30 $\mu$ V, no modulation                     |             |  | - 26 dB               |

**NOTE !**

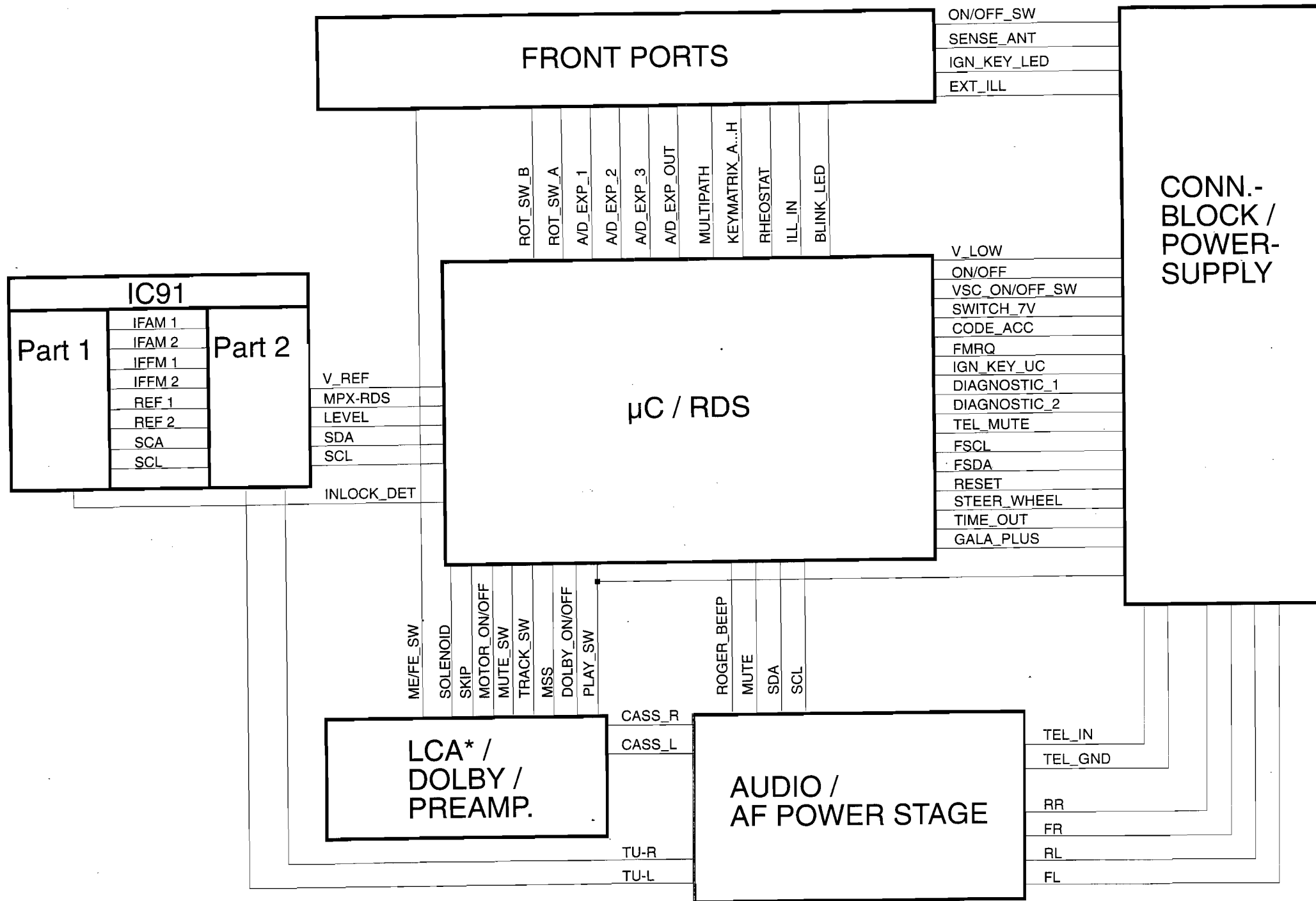
FM- and AM- search sensitivities are only programable with a special equipment via software. If you get sets with this adjustments out of specification, send them to factory service in Wetzlar until further notice.

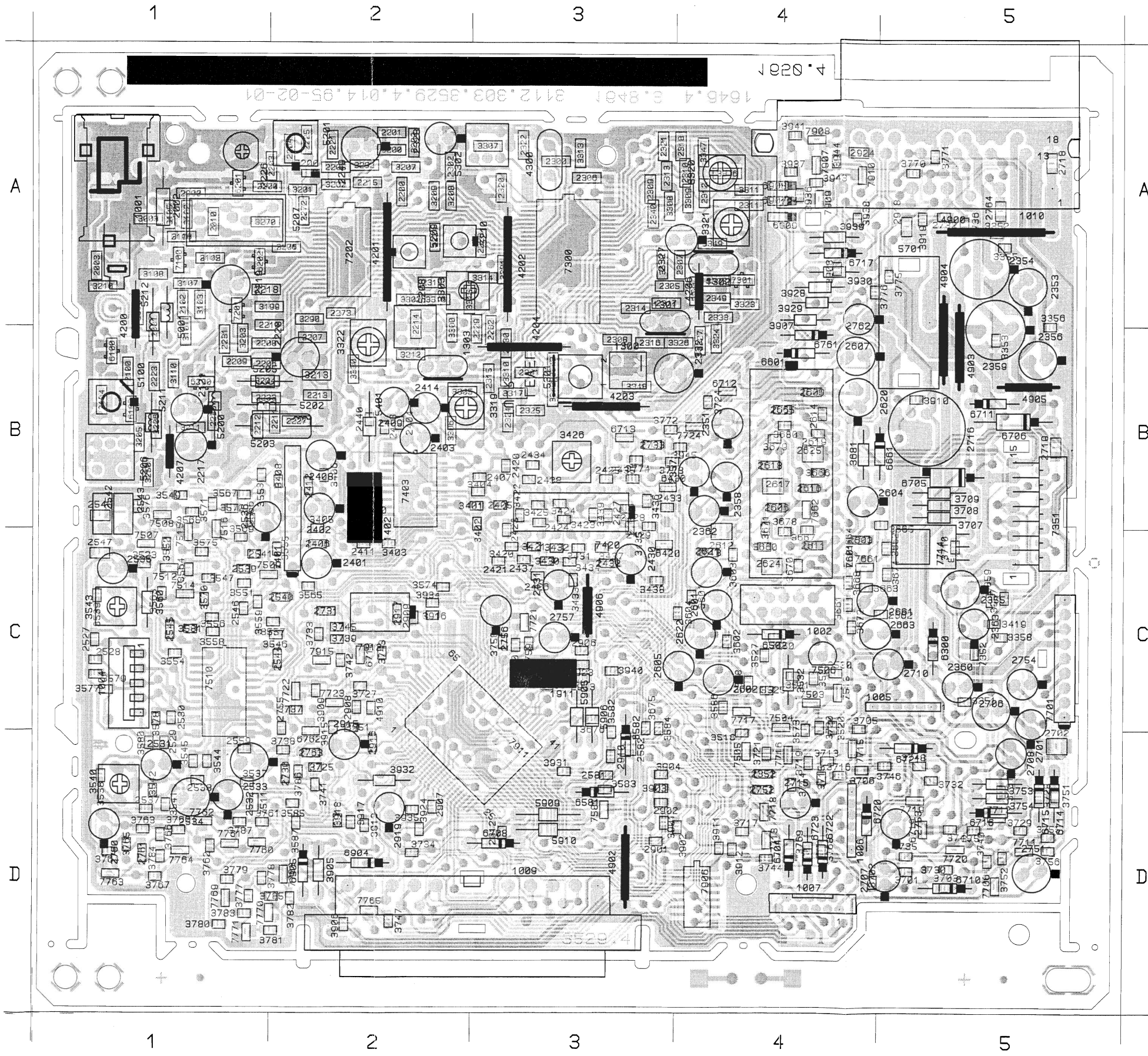
Philips Apparatefabrik Wetzlar  
 Department SP-CS  
 Philipsstrasse 1  
 D-35576 Wetzlar  
 GERMANY

## ADJUSTMENTS 22DC3

| ITEM  | SIGNAL   | REGULATOR                        | POINT OF MEASURE  | VALUE                      |
|---|--|----------------------------------|---|----------------------------|
| <u>1.</u>   | <u>IC91</u>  |                                  |   |                            |
| 1.1   | No signal  | Pos.5201                         | Pos.7202 (TEA6811) pin 39   | DC 1,35 V +/-50 mV         |
| 1.2   | FM 88MHz, no modulation  | Pos.5100                         | Pos.7300 (TEA6821) pin 50   | DC max                     |
| 1.3   | FM 104MHz, no modulation   | Pos.2226                         | Pos.7300 (TEA6821) pin 50   | DC max                     |
| The loop 1.1 - 1.3 must be checked again and adjusted if necessary, leave the loop after item 1.1 |  |                                  |   |                            |
| 1.4   | FM 98MHz, no modulation  | Pos.5208<br>Pos.5209<br>Pos.5210 | Pos.7300 (TEA6821) pin 50<br>Pos.7300 (TEA6821) pin 50<br>Pos.7300 (TEA6821) pin 50 | DC max<br>DC max<br>DC max |
| 1.5   | AM 1053KHz, 1mV, AF=1KHz, 30% mod.                                   | Pos.5301                         | Pos.7300 (TEA6821) pin 50   | DC max                     |
| <u>2.</u>   | <u><math>\alpha</math>-3dB</u>                                       |                                  |   |                            |
| 2.1   | FM 98MHz, 1mV, AF=1KHz, $\Delta f=22,5$ KHz                          | VOLUME                           | CONN.BLOCK pins B3, B5  | Referencelevel (0 dB)      |
| 2.2   | FM 98MHz, 4,5 $\mu$ V, AF=1KHz, $\Delta f=22,5$ KHz                  | Pos.3321                         | CONN.BLOCK pins B3, B5  | Referencelevel - 3 dB      |
| <u>3.</u>   | <u>10 dB Channelseparation</u>                                       |                                  |   |                            |
| 3.1   | FM 98MHz, 125 $\mu$ V, AF=1KHz, $\Delta f=22,5$ KHz, 10% Stereopilot | Pos.3322                         | CONN.BLOCK pin B3<->B5  | 10 dB +/-1 dB              |
| <u>4.</u>   | <u>Channelseparation maximum</u>                                     |                                  |   |                            |
| 4.1   | FM 98MHz, 1mV, AF=1KHz, $\Delta f=22,5$ KHz, 10% Stereopilot         | Pos.3320                         | CONN.BLOCK pin B3<->B5  | > 25 dB                    |
| Check $\alpha$ -3dB again and adjust if necessary   |  |                                  |   |                            |
| <u>5.</u>   | <u>Noise detector</u>  |                                  |   |                            |
| 5.1   | FM 98MHz, 1mV, AF=40KHz, $\Delta f=75$ KHz                           | Pos.3426                         | Pos.7420 (TL074) pin 14   | AC 850 mV +/-80 mV         |
| <u>6.</u>   | <u>Dolby</u>   |                                  |   |                            |
| 6.1   | CC 200nWb/m, 400Hz (SBC 419)   | Pos.3540<br>Pos.3543             | Pos.7510 (TEA0675T) pin 17<br>Pos.7510 (TEA0675T) pin 8                             | AC 385 mV<br>AC 385 mV     |

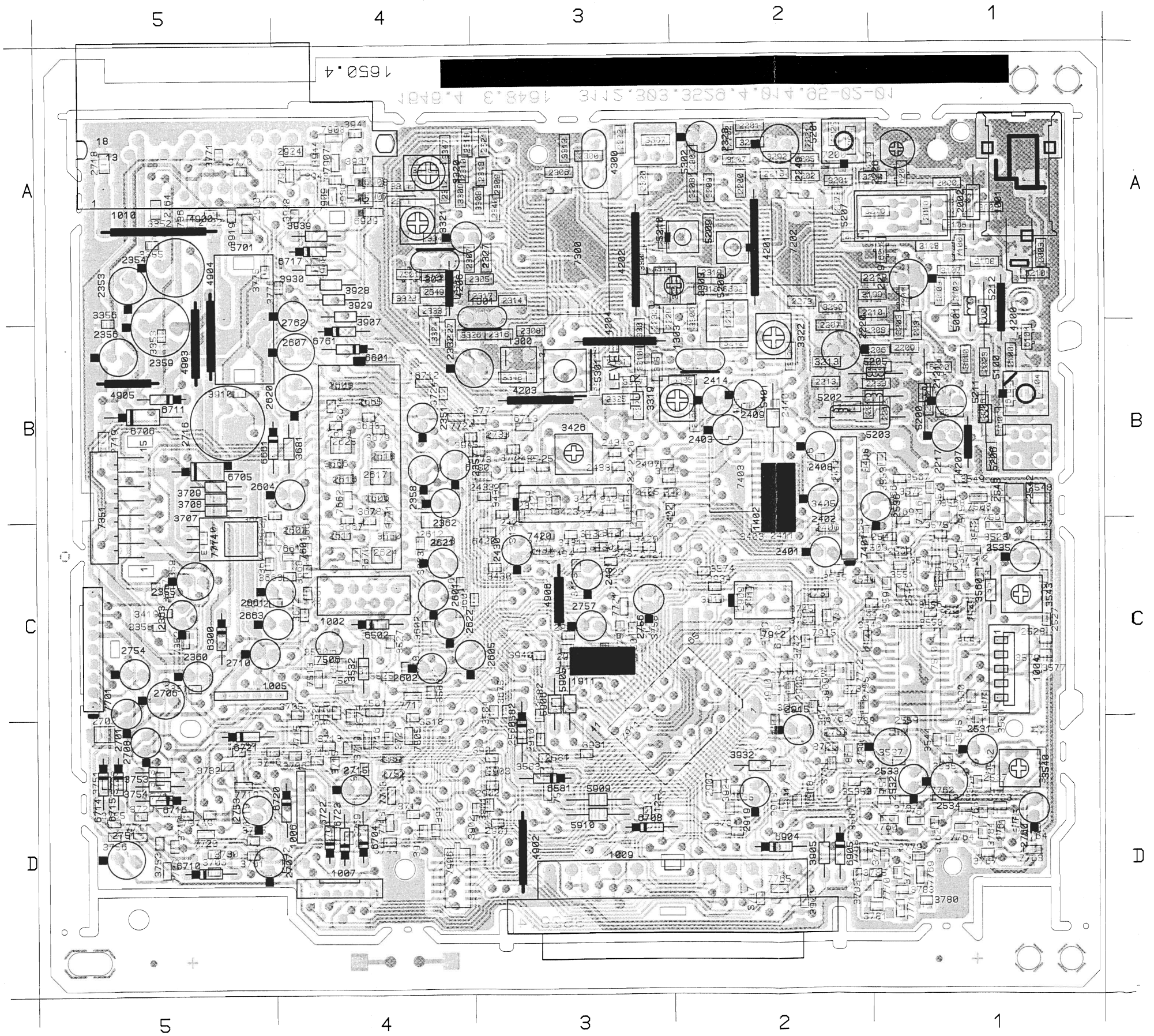
**Regulators on positions 3303, 3319, 5206, 5207, 5302 are not relevant for adjustments - do not change the preadjusted values !**





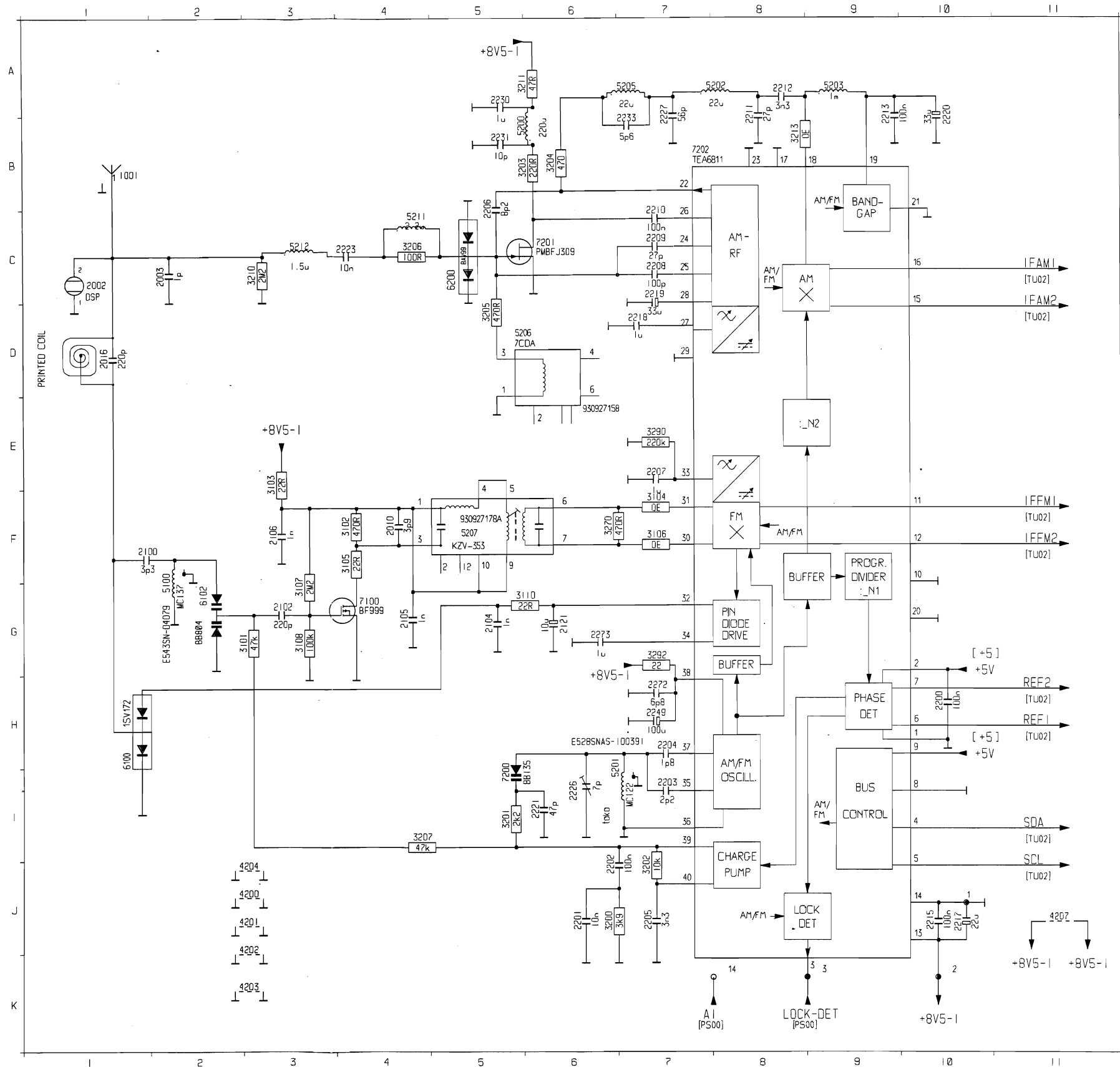
|          |          |          |          |          |
|----------|----------|----------|----------|----------|
| 1001 A 1 | 2306 A 3 | 2437 C 3 | 2751 D 5 | 3308 A 3 |
| 1002 C 4 | 2307 A 4 | 2438 B 3 | 2752 D 4 | 3309 A 4 |
| 1004 C 1 | 2308 B 3 | 2440 B 2 | 2753 D 5 | 3310 B 3 |
| 1005 C 5 | 2309 A 3 | 2527 C 1 | 2754 C 5 | 3311 A 4 |
| 1006 D 4 | 2310 A 4 | 2528 C 1 | 2755 C 2 | 3313 A 3 |
| 1007 D 4 | 2311 A 4 | 2529 D 1 | 2756 C 3 | 3314 A 3 |
| 1009 D 3 | 2312 A 4 | 2530 C 1 | 2757 C 3 | 3315 A 2 |
| 1010 A 5 | 2313 A 3 | 2531 D 1 | 2760 D 1 | 3316 A 2 |
| 1300 B 3 | 2314 A 3 | 2532 D 1 | 2761 D 1 | 3317 B 3 |
| 1301 A 3 | 2315 B 3 | 2533 D 1 | 2762 A 4 | 3318 A 3 |
| 1302 A 4 | 2316 B 3 | 2534 D 1 | 2763 D 2 | 3319 B 2 |
| 1303 B 2 | 2317 A 3 | 2535 C 1 | 2764 A 5 | 3320 A 4 |
| 1402 B 2 | 2318 A 4 | 2536 B 1 | 2901 D 3 | 3321 A 4 |
| 1911 C 3 | 2319 A 2 | 2537 D 1 | 2902 D 3 | 3322 B 2 |
| 2000 A 1 | 2320 A 3 | 2538 D 1 | 2906 C 3 | 3323 A 4 |
| 2001 A 1 | 2321 A 3 | 2539 C 1 | 2907 D 2 | 3324 B 4 |
| 2002 A 1 | 2322 A 3 | 2540 C 2 | 2908 C 2 | 3325 A 4 |
| 2003 A 1 | 2324 B 3 | 2541 C 1 | 2909 C 2 | 3326 B 4 |
| 2010 A 1 | 2325 B 3 | 2542 B 1 | 2910 D 3 | 3327 B 4 |
| 2016 A 1 | 2327 A 4 | 2543 B 1 | 2912 D 3 | 3330 B 2 |
| 2100 B 1 | 2328 A 2 | 2544 C 2 | 2913 C 3 | 3341 A 4 |
| 2102 A 1 | 2330 B 3 | 2545 C 1 | 2914 C 3 | 3342 B 3 |
| 2104 B 1 | 2332 B 3 | 2546 C 1 | 2915 D 2 | 3343 B 3 |
| 2105 A 1 | 2333 A 4 | 2547 C 1 | 2916 D 2 | 3346 A 4 |
| 2106 A 1 | 2340 A 3 | 2548 B 1 | 2917 C 2 | 3347 A 4 |
| 2121 B 1 | 2349 A 4 | 2559 D 1 | 2918 A 5 | 3348 B 3 |
| 2200 A 2 | 2351 B 4 | 2581 D 3 | 2919 D 2 | 3349 A 4 |
| 2201 A 2 | 2352 D 4 | 2582 D 3 | 2923 C 3 | 3351 C 5 |
| 2202 A 2 | 2353 A 5 | 2601 C 4 | 2924 A 4 | 3352 A 5 |
| 2203 A 2 | 2354 A 5 | 2602 C 4 | 3003 A 1 | 3353 B 5 |
| 2204 A 2 | 2355 C 5 | 2603 C 4 | 3101 B 1 | 3355 A 5 |
| 2205 A 2 | 2356 B 5 | 2604 B 4 | 3102 A 1 | 3356 A 5 |
| 2206 B 1 | 2357 B 4 | 2605 C 4 | 3103 A 1 | 3357 C 5 |
| 2207 B 2 | 2358 B 4 | 2606 B 4 | 3104 A 1 | 3358 C 5 |
| 2208 B 1 | 2359 B 5 | 2607 B 4 | 3105 A 1 | 3359 C 5 |
| 2209 B 1 | 2360 C 5 | 2609 B 4 | 3106 A 2 | 3401 B 3 |
| 2210 A 1 | 2362 B 4 | 2611 C 4 | 3107 A 1 | 3402 B 3 |
| 2211 B 2 | 2363 C 5 | 2612 C 4 | 3108 A 1 | 3403 C 2 |
| 2212 B 1 | 2401 C 2 | 2613 C 4 | 3110 B 1 | 3404 B 3 |
| 2213 B 2 | 2402 B 2 | 2614 B 4 | 3112 A 1 | 3405 B 2 |
| 2214 A 2 | 2403 B 2 | 2616 B 4 | 3113 A 1 | 3406 B 2 |
| 2215 A 2 | 2404 B 2 | 2617 B 4 | 3199 A 1 | 3408 B 2 |
| 2217 B 1 | 2405 B 3 | 2618 B 4 | 3200 A 2 | 3419 C 5 |
| 2218 A 1 | 2406 C 2 | 2619 B 4 | 3201 A 2 | 3420 C 3 |
| 2219 A 1 | 2407 B 3 | 2620 B 4 | 3202 A 2 | 3421 C 3 |
| 2220 B 2 | 2408 B 2 | 2621 C 4 | 3203 B 1 | 3422 B 3 |
| 2221 A 2 | 2409 B 2 | 2622 C 4 | 3204 B 1 | 3423 B 3 |
| 2223 B 1 | 2410 B 2 | 2624 C 4 | 3205 B 1 | 3424 B 3 |
| 2224 A 2 | 2411 C 2 | 2625 B 4 | 3206 B 1 | 3425 B 3 |
| 2225 A 2 | 2412 B 2 | 2661 C 4 | 3207 A 2 | 3426 B 3 |
| 2226 A 1 | 2413 B 2 | 2662 C 5 | 3208 A 2 | 3430 C 3 |
| 2227 B 2 | 2414 B 2 | 2663 C 4 | 3209 A 2 | 3431 C 3 |
| 2228 A 3 | 2420 B 3 | 2665 B 4 | 3210 A 1 | 3432 C 3 |
| 2229 B 3 | 2421 C 3 | 2701 C 5 | 3211 B 1 | 3433 C 3 |
| 2230 B 1 | 2423 B 3 | 2702 D 5 | 3212 B 2 | 3434 C 3 |
| 2231 B 1 | 2424 B 3 | 2706 C 5 | 3213 B 2 | 3435 B 3 |
| 2232 B 3 | 2425 B 3 | 2707 D 5 | 3250 B 1 | 3436 B 3 |
| 2233 B 1 | 2426 C 3 | 2708 D 5 | 3270 A 1 | 3437 C 3 |
| 2249 A 2 | 2427 B 3 | 2710 C 5 | 3290 A 2 | 3438 C 3 |
| 2270 A 1 | 2428 B 3 | 2715 D 4 | 3292 A 2 | 3439 B 3 |
| 2271 A 2 | 2429 B 3 | 2716 B 5 | 3300 B 2 | 3518 D 4 |
| 2272 A 2 | 2430 C 3 | 2718 A 5 | 3301 A 3 | 3520 C 4 |
| 2273 A 2 | 2431 C 3 | 2719 B 5 | 3302 A 2 | 3523 C 1 |
| 2300 A 3 | 2432 C 3 | 2730 D 2 | 3303 A 2 | 3525 C 4 |
| 2301 B 3 | 2433 B 3 | 2731 C 2 | 3305 B 2 | 3527 C 4 |
| 2302 A 2 | 2434 B 3 | 2732 A 5 | 3306 B 2 | 3530 C 4 |
| 2305 A 3 | 2435 B 3 | 2733 B 3 | 3307 A 3 | 3531 C 4 |

|          |          |          |          |          |
|----------|----------|----------|----------|----------|
| 3532 C 4 | 3674 C 5 | 3768 D 4 | 4903 B 5 | 7201 A 1 |
| 3536 C 4 | 3675 C 3 | 3769 D 4 | 4904 B 5 | 7202 A 2 |
| 3537 D 1 | 3676 C 3 | 3770 A 5 | 4905 B 5 | 7300 A 3 |
| 3538 D 1 | 3678 C 4 | 3771 A 5 | 4906 C 3 | 7301 A 4 |
| 3539 C 1 | 3679 B 4 | 3772 B 3 | 4910 C 2 | 7351 B 5 |
| 3540 D 1 | 3680 B 4 | 3773 B 3 | 5001 A 1 | 7352 C 5 |
| 3541 D 1 | 3681 B 4 | 3774 B 3 | 5100 B 1 | 7401 B 2 |
| 3542 D 1 | 3701 D 5 | 3775 A 5 | 5200 B 1 | 7403 B 2 |
| 3543 C 1 | 3702 D 4 | 3776 A 4 | 5201 A 2 | 7420 B 3 |
| 3544 D 1 | 3703 D 5 | 3777 D 1 | 5202 B 1 | 7503 C 4 |
| 3545 D 1 | 3705 C 4 | 3778 D 1 | 5203 B 2 | 7504 C 4 |
| 3546 C 2 | 3706 D 4 | 3779 D 1 | 5205 B 1 | 7505 D 4 |
| 3547 C 1 | 3707 B 5 | 3780 D 1 | 5206 B 1 | 7506 C 4 |
| 3548 C 4 | 3708 B 5 | 3781 D 2 | 5207 A 1 | 7507 C 1 |
| 3549 B 1 | 3709 B 5 | 3782 D 2 | 5208 B 2 | 7508 B 1 |
| 3550 C 4 | 3710 C 5 | 3783 D 1 | 5209 A 2 | 7509 C 1 |
| 3551 C 1 | 3713 D 4 | 3784 D 1 | 5210 A 2 | 7510 C 1 |
| 3552 C 1 | 3714 D 4 | 3785 D 2 | 5211 B 1 | 7511 D 1 |
| 3553 B 1 | 3715 D 4 | 3786 D 2 | 5212 A 1 | 7512 C 1 |
| 3554 C 1 | 3716 D 4 | 3787 D 1 | 5301 B 3 | 7513 C 4 |
| 3555 C 2 | 3717 D 4 | 3901 D 3 | 5302 A 3 | 7514 C 1 |
| 3556 C 1 | 3719 D 4 | 3902 D 4 | 5401 B 2 | 7515 C 1 |
| 3557 C 2 | 3720 C 4 | 3903 D 3 | 5701 A 5 | 7516 B 1 |
| 3558 C 1 | 3721 D 4 | 3904 D 3 | 5905 C 3 | 7581 D 3 |
| 3559 C 1 | 3724 B 4 | 3905 D 2 | 5906 C 3 | 7601 B 4 |
| 3560 C 1 | 3725 D 2 | 3906 D 2 | 5909 D 3 | 7661 C 4 |
| 3563 C 1 | 3727 C 2 | 3907 A 4 | 5910 D 3 | 7662 B 4 |
| 3564 C 1 | 3728 D 5 | 3908 A 4 | 6100 B 1 | 7701 C 5 |
| 3565 C 2 | 3729 D 5 | 3909 C 2 | 6102 B 1 | 7706 D 5 |
| 3566 B 1 | 3730 D 5 | 3910 B 5 | 6200 B 1 | 7711 D 5 |
| 3567 B 1 | 3731 D 5 | 3911 D 4 | 6201 A 1 | 7712 D 5 |
| 3568 B 1 | 3732 D 5 | 3912 D 4 | 6202 A 1 | 7713 D 4 |
| 3569 C 1 | 3733 C 2 | 3913 D 2 | 6300 C 5 | 7714 C 5 |
| 3570 C 1 | 3734 D 2 | 3915 C 2 | 6420 C 3 | 7715 D 4 |
| 3571 B 1 | 3735 D 5 | 3916 C 2 | 6430 B 3 | 7716 D 4 |
| 3572 B 1 | 3736 A 5 | 3917 D 2 | 6502 C 4 | 7717 C 4 |
| 3573 C 4 | 3737 C 2 | 3918 D 2 | 6581 D 3 | 7718 D 4 |
| 3574 C 2 | 3738 D 2 | 3919 A 5 | 6582 D 3 | 7719 D 5 |
| 3575 C 1 | 3739 C 2 | 3924 D 2 | 6601 B 4 | 7720 D 5 |
| 3576 B 1 | 3740 D 5 | 3928 A 4 | 6661 B 5 | 7721 C 3 |
| 3577 C 1 | 3741 D 2 | 3929 A 4 | 6704 D 4 | 7722 C 2 |
| 3578 C 1 | 3742 C 2 | 3930 A 4 | 6705 B 5 | 7723 C 2 |
| 3579 C 1 | 3743 C 2 | 3931 D 3 | 6706 B 5 | 7724 B 4 |
| 3580 D 1 | 3744 D 4 | 3932 D 2 | 6708 D 3 | 7760 D 1 |
| 3581 C 1 | 3745 C 2 | 3934 C 2 | 6710 D 5 | 7761 D 1 |
| 3582 D 3 | 3746 D 5 | 3935 D 2 | 6711 B 5 | 7762 D 1 |
| 3583 D 3 | 3747 D 2 | 3936 A 4 | 6712 B 4 | 7763 D 1 |
| 3584 C 3 | 3748 D 5 | 3937 A 4 | 6713 B 3 | 7764 D 1 |
| 3585 D 2 | 3749 D 5 | 3938 A 4 | 6714 D 5 | 7765 D 2 |
| 3586 C 4 | 3750 C 3 | 3939 A 4 | 6715 D 5 | 7768 D 2 |
| 3587 D 2 | 3751 D 5 | 3940 C 3 | 6716 D 5 | 7769 D 1 |
| 3601 C 4 | 3752 D 5 | 3941 A 4 | 6717 A 4 | 7770 D 1 |
| 3602 C 4 | 3753 D 5 | 3943 A 4 | 6718 C 2 | 7771 D 1 |
| 3603 C 4 | 3754 D 5 | 3944 A 4 | 6719 D 5 | 7906 D 4 |
| 3604 C 4 | 3755 D 5 | 3945 B 4 | 6720 D 4 | 7907 A 4 |
| 3660 C 4 | 3756 D 5 | 3951 C 2 | 6721 D 5 | 7908 A 4 |
| 3661 C 4 | 3757 D 5 | 3958 C 3 | 6722 D 4 | 7909 A 4 |
| 3662 C 5 | 3758 C 3 | 4200 A 1 | 6723 D 4 | 7910 A 4 |
| 3663 C 4 | 3759 C 3 | 4201 A 2 | 6761 B 4 | 7911 D 2 |
| 3664 C 4 | 3760 D 1 | 4202 A 3 | 6762 C 2 | 7912 C 2 |
| 3665 B 5 | 3761 D 1 | 4203 B 3 | 6904 D 2 | 7915 C 2 |
| 3666 B 4 | 3762 D 1 | 4204 B 3 | 6905 D 2 |          |
| 3667 B 4 | 3763 D 1 | 4206 A 4 | 6907 A 4 |          |
| 3668 C 4 | 3764 D 1 | 4207 B 1 | 6908 A 4 |          |
| 3670 C 4 | 3765 D 1 | 4300 A 3 | 6909 A 4 |          |
| 3671 B 4 | 3766 D 1 | 4900 A 5 | 7100 A 1 |          |
| 3672 C 4 | 3767 D 1 | 4902 D 3 | 7200 A 2 |          |



IC 91 Part I

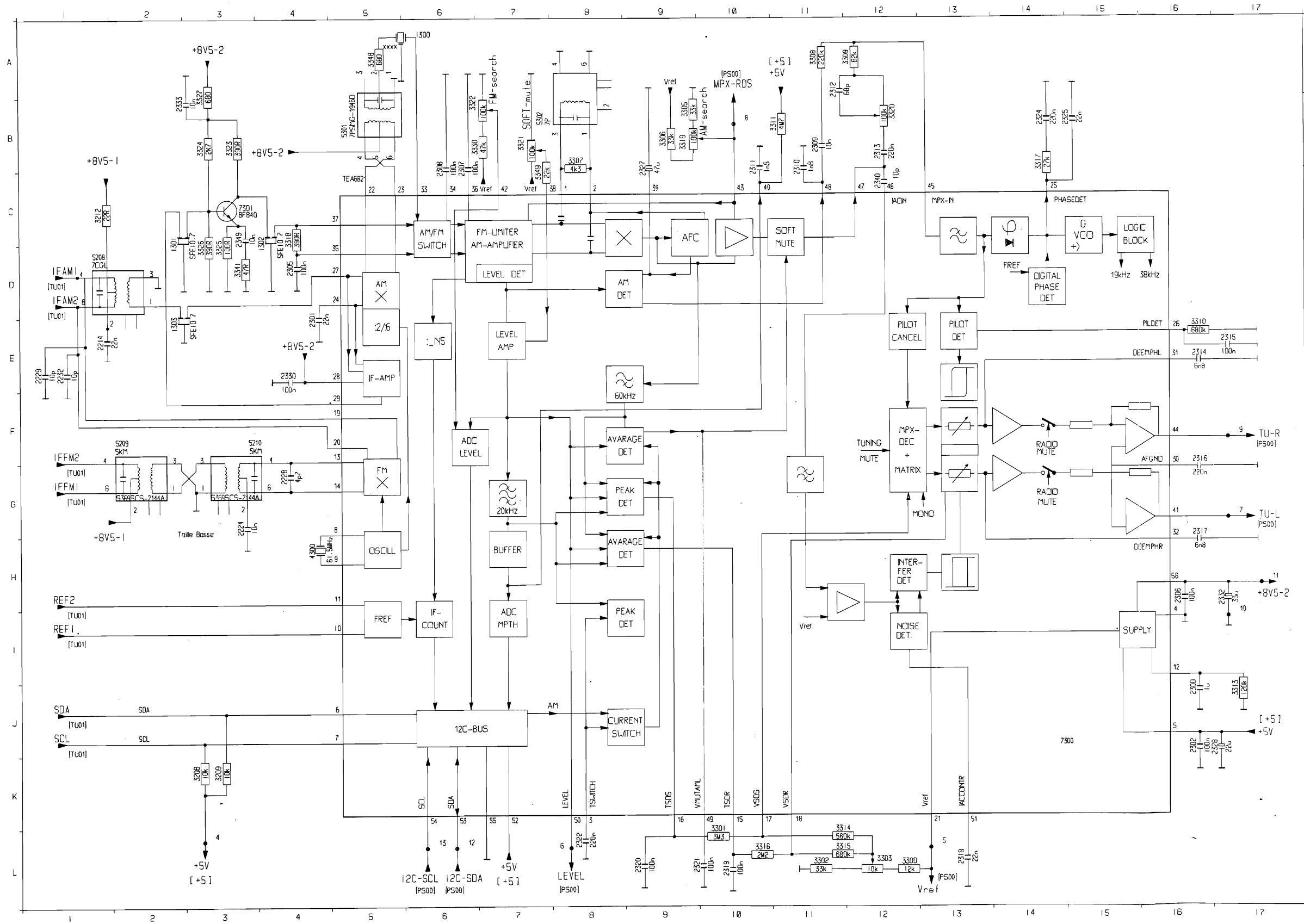
- Pos.7100 BF999
- D: 7,7 V
- G: 0,3 V
- S: GND
- Pos.7201 PMBFJ309
- D: 4,1 V
- G: 0 V
- S: GND
- Pos.7202 TEA6811
- 1: GND
- 2: 4,9 V
- 3: 4,9 V
- 4: 4,9 V (SDA)
- 5: 4,9 V (SCL)
- 6: 4,7 V
- 7: 4,6 V
- 8: GND
- 9: 4,9 V
- 10: GND
- 11: 8,4 V
- 12: 8,4 V
- 13: 8,4 V
- 14: GND
- 15: 8,3 V
- 16: 8,3 V
- 17: GND
- 18: 0 V / 2,8 V (AM)
- 19: 0 V / 2,8 V (AM)
- 20, 21: GND
- 22: 0 V / 2,8 V (AM)
- 23: GND
- 24: 0 V / 2,8 V (AM)
- 25: 0 V / 2,8 V (AM)
- 26: 0 V / 0,7 V (AM)
- 27: 0 V / 3,2 V (AM)
- 28: 0 V / 1,5 V (AM)
- 29: GND
- 30: 3,0 V
- 31: 3,0 V
- 32: 0 V
- 33: 4,3 V / 7,6 V (AM)
- 34: 4,0 V / 7,8 V (AM)
- 35: 2,6 V
- 36: GND
- 37: 6,0 V
- 38: 8,3 V
- 39, 40: Varicap voltage



|      |       |
|------|-------|
| 1001 | B 1   |
| 2002 | C C 2 |
| 2003 | C C 4 |
| 2010 | F 4   |
| 2016 | D 1   |
| 2100 | F 1   |
| 2102 | G 3   |
| 2104 | G 5   |
| 2105 | F 4   |
| 2106 | F 3   |
| 2121 | G 6   |
| 2200 | H 0   |
| 2201 | J 6   |
| 2202 | J 6   |
| 2203 | I 7   |
| 2204 | H 7   |
| 2205 | J 7   |
| 2206 | B 5   |
| 2207 | E 7   |
| 2208 | C 7   |
| 2209 | C 7   |
| 2210 | C 7   |
| 2211 | A 8   |
| 2212 | A 8   |
| 2213 | A 9   |
| 2215 | J 0   |
| 2217 | J 0   |
| 2218 | D 7   |
| 2219 | C 7   |
| 2220 | A 0   |
| 2221 | I 6   |
| 2223 | C 4   |
| 2226 | I 6   |
| 2227 | A 7   |
| 2230 | A 5   |
| 2231 | B 5   |
| 2233 | B 7   |
| 2249 | H 7   |
| 2272 | H 7   |
| 2273 | G 6   |
| 3101 | F 4   |
| 3102 | G 3   |
| 3103 | E 3   |
| 3104 | F 4   |
| 3105 | F 4   |
| 3106 | F 7   |
| 3107 | G 3   |
| 3108 | G 3   |
| 3110 | G 3   |
| 3200 | J 6   |
| 3201 | I 7   |
| 3202 | J 7   |
| 3203 | B 6   |
| 3204 | B 6   |
| 3205 | D 5   |
| 3206 | C 4   |
| 3207 | I 4   |
| 3210 | C 3   |
| 3211 | A 6   |
| 3213 | F 6   |
| 3270 | F 6   |
| 3290 | E 7   |
| 3292 | G 7   |
| 4200 | J 3   |
| 4201 | J 3   |
| 4202 | J 3   |
| 4203 | K 3   |
| 4204 | J 3   |
| 4207 | J 1   |
| 5100 | F 2   |
| 5200 | B 6   |
| 5201 | H 6   |
| 5202 | A 6   |
| 5203 | A 7   |
| 5205 | A 7   |
| 5206 | D 5   |
| 5207 | F 5   |
| 5211 | C 3   |
| 5212 | C 3   |
| 6100 | H 1   |
| 6102 | G 1   |
| 6200 | C 1   |
| 7100 | G 1   |
| 7200 | I 5   |
| 7201 | C 5   |
| 7202 | B 7   |



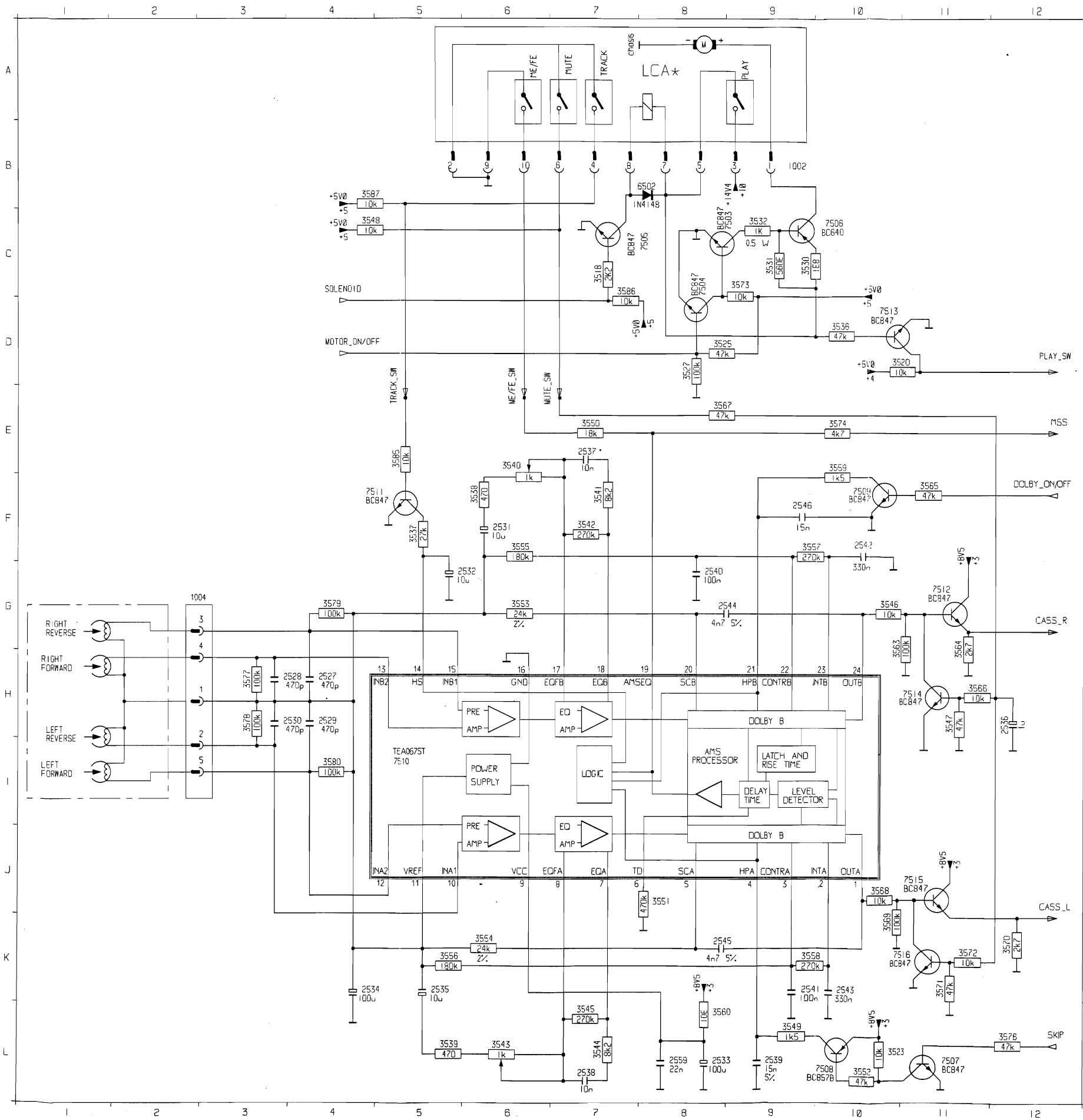
IC 91 Part II



- 1300 A 5
- 1301 C 2
- 1302 C 4
- 1303 E 2
- 2224 G 3
- 2228 G 4
- 2229 E 1
- 2232 E 1
- 2300 J 16
- 2301 E 4
- 2302 J 16
- 2305 D 4
- 2306 H 16
- 2307 B 6
- 2308 B 6
- 2309 B 11
- 2310 B 11
- 2311 B 10
- 2312 A 11
- 2313 B 12
- 2314 E 16
- 2315 E 17
- 2316 G 16
- 2317 H 16
- 2318 L 13
- 2319 L 10
- 2320 L 9
- 2321 L 9
- 2322 L 9
- 2324 B 4
- 2325 B 15
- 2327 B 9
- 2328 J 17
- 2330 E 4
- 2332 H 17
- 2333 B 2
- 2340 C 2
- 2349 C 3
- 3208 K 3
- 3209 K 3
- 3212 C 1
- 3500 L 12
- 3501 L 10
- 3502 L 11
- 3503 L 12
- 3505 B 9
- 3506 B 9
- 3507 B 8
- 3509 A 12
- 3510 E 16
- 3511 B 11
- 3513 J 17
- 3514 L 11
- 3515 L 11
- 3516 L 10
- 3517 B 4
- 3518 C 4
- 3519 B 9
- 3520 B 12
- 3521 B 7
- 3522 B 6
- 3523 B 3
- 3524 B 3
- 3525 D 3
- 3526 D 3
- 3527 A 3
- 3530 B 7
- 3531 D 3
- 3534 A 5
- 3548 C 7
- 4300 H 4
- 5208 D 1
- 5209 F 2
- 5210 F 4
- 5301 B 5
- 5302 B 7
- 7300 J 14
- 7301 C 3

|                         |                        |                        |                             |                                   |                        |   |                       |
|-------------------------|------------------------|------------------------|-----------------------------|-----------------------------------|------------------------|---|-----------------------|
| <b>Pos.7300 TEA6821</b> | 8: 3,9 V (61,5 MHz)    | 16: 5,4 V / 2,7 V (AM) | 24: 2,9 V                   | 32: 2,3 V                         | 40: 1,2 V              | 48: 4,7 V / 3,2 V (AM)                  | 55: GND               |
| 1: 4,0 V / 1,2 V (AM)   | 9: 3,9 V (61,5 MHz)    | 17: 3,8 V / 3,5 V (AM) | 25: 4,4 V / 3,0 V (AM)      | 33: 0,8 V / 2,7 V (AM) - 450 KHZ  | 41: 3,5 V              | 49: 1...6 V (LEVEL DEP.)                | 56: 8,4 V             |
| 2: 4,0 V / 1,2 V (AM)   | 10: 4,7 V              | 18: 3,9 V / 3,4 V (AM) | 26: 3,7 V / 0 V (NO STEREO) | 34: 1,0 V / 2,7 V (AM)            | 42: 1,7 V              | 50: 3...6 V (LEVEL DEP.)                | <b>Pos.7301 BF840</b> |
| 3: 5,2 V / 0 V (AM)     | 11: 4,6 V              | 19: 8,3 V              | 27: 2,9 V / 0 V (10,7 MHz)  | 35: 2,7 V / 0,8 V (AM)            | 43: 3,0 V / 2,0 V (AM) | 51: 3,7...6 V (LEVEL DEP.) / 0,5 V (AM) | B: 0,8 V (10,7 MHz)   |
| 4: GND                  | 12: 4,3 V              | 20: 8,3 V              | 28: 8,4 V                   | 36: 2,7 V                         | 44: 3,5 V              | 52: 4,9 V                               | C: 5,8 V (10,7 MHz)   |
| 5: 4,9 V                | 13: 2,3 V              | 21: 5,0 V              | 29: 6,1 V (10,7 MHz)        | 37: 2,7 V / 0,8 V (AM) - 10,7 MHz | 45: 2,9 V              | 53: 4,9 V (SDA)                         | E: 0,1 V              |
| 6: 4,9 V (SDA)          | 14: 2,3 V              | 22: 8,4 V              | 30: 3,4 V                   | 38: 2,4 V                         | 46: 0 V                | 54: 4,9 V (SCL)                         |                       |
| 7: 4,9 V (SCL)          | 15: 5,5 V / 2,8 V (AM) | 23: 8,4 V              | 31: 2,3 V                   | 39: 3,2 V / 1,5 V (AM)            | 47: 3,1 V / 0 V (AM)   |   |                       |

LCA / DOLBY

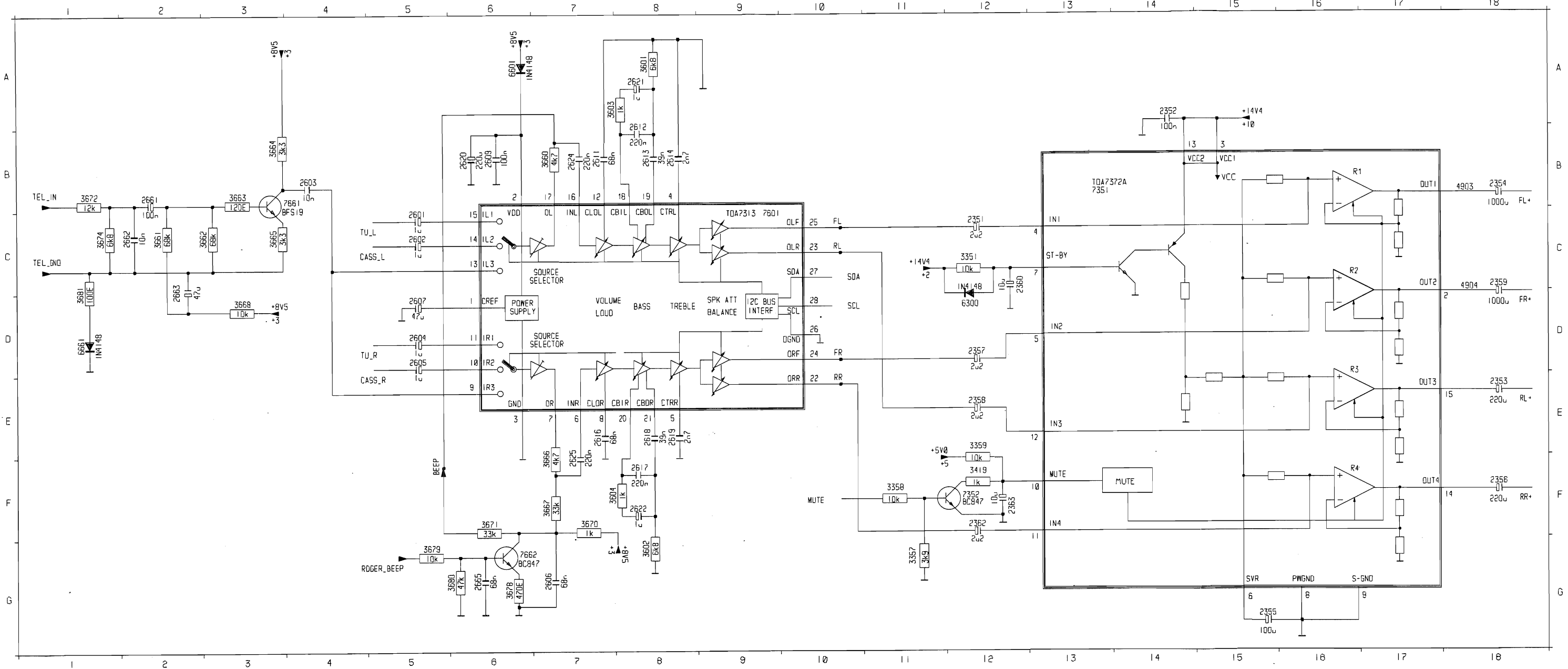


1202 B 9  
 1204 G 2  
 2527 H 4  
 2528 H 4  
 2529 H 4  
 2530 H 4  
 2531 F 6  
 2532 G 6  
 2533 L 8  
 2534 K 4  
 2535 K 5  
 2536 H 2  
 2537 E 7  
 2538 L 7  
 2539 L 9  
 2540 G 8  
 2541 K 9  
 2542 F 10  
 2543 K 10  
 2544 G 9  
 2545 K 8  
 2546 F 9  
 2559 L 8  
 3518 C 7  
 3520 D 10  
 3523 L 10  
 3525 D 8  
 3527 D 8  
 3530 C 8  
 3531 C 9  
 3532 C 9  
 3536 D 10  
 3537 F 5  
 3538 F 6  
 3539 L 5  
 3540 L 6  
 3541 F 7  
 3542 F 7  
 3543 L 6  
 3544 L 7  
 3545 L 7  
 3546 G 10  
 3547 H 11  
 3548 C 4  
 3549 L 9  
 3550 E 7  
 3551 J 8  
 3552 L 10  
 3553 G 6  
 3554 K 6  
 3555 F 6  
 3556 K 5  
 3557 F 9  
 3558 K 9  
 3559 E 10  
 3560 L 8  
 3563 G 10  
 3564 G 11  
 3565 F 11  
 3566 H 11  
 3567 E 8  
 3568 J 10  
 3569 K 10  
 3570 K 12  
 3571 K 11  
 3572 K 11  
 3573 C 9  
 3574 E 10  
 3576 H 3  
 3577 H 3  
 3578 H 3  
 3579 G 4  
 3580 I 4  
 3585 E 5  
 3586 C 7  
 3587 B 4  
 6502 B 8  
 7503 C 8  
 7504 C 8  
 7505 C 7  
 7506 C 10  
 7507 L 11  
 7508 L 10  
 7509 F 10  
 7510 I 5  
 7511 F 4  
 7512 G 11  
 7513 D 10  
 7514 H 11  
 7515 J 11  
 7516 K 11

- Pos.7503 BC847**  
 B: 0 V / 0,7 V (CASS.MODE)  
 C: 0 V / 14,0 V (CASS.STANDBY)  
 E: GND
- Pos.7504 BC847**  
 B: 0,7 V / 0 V (CASS.MODE)  
 C: 0 V / 0,8 V (CASS.MODE)  
 E: GND
- Pos.7505 BC847**  
 B: 0 V / 0,8 V (CASS.MODE)  
 C: 14,0 V / 0,3 V (CASS.MODE)  
 E: GND
- Pos.7506 BC640**  
 B: 14,0 V / 0 V (CASS.EJECT)  
 C: 0 V / 14,0 V (CASS.MODE)  
 E: 14,0 V / 0 V (CASS.EJECT)
- Pos.7507 BC847**  
 B: 0 V  
 C: 8,4 V  
 E: GND
- Pos.7508 BC857B**  
 B: 8,4 V  
 C: 4,0 V  
 E: 8,4 V
- Pos.7509 BC847**  
 B: 0,6 V / 0 V (DOLBY ON)  
 C: 0 V / 4,0 V (DOLBY ON)  
 E: GND
- Pos.7510 TEA0675T/V1**  
 1: 4,0 V  
 2: 3,8 V  
 3: 3,9 V  
 4: 4,0 V  
 5: 4,0 V  
 6: 6,3 V  
 7: 4,0 V  
 8: 4,0 V  
 9: 8,2 V  
 10: 4,0 V  
 11: 4,0 V  
 12: 4,0 V  
 13: 4,0 V  
 14: 2,5 V / 6,3 V (CASS.MODE)  
 15: 4,0 V  
 16: GND  
 17: GND  
 18: 4,0 V  
 19: 4,5 V (LOW WHEN MSS PAUSE DET.)  
 20: 4,0 V  
 21: 0,5 V / 4,0 V (DOLBY ON)  
 22: 4,0 V  
 23: 3,8 V  
 24: 4,0 V
- Pos.7511 BC847**  
 B: 0,0 V (CASS.NOR) / 0,7 V (CASS.REV)  
 C: 6,0 V (CASS.NOR) / 0 V (CASS.REV)  
 E: GND
- Pos.7512 BC847**  
 B: 0 V / 3,6 V (CASS.MODE)  
 C: 8,4 V  
 E: 0 V / 3,0 V (CASS.MODE)
- Pos.7513 BC847**  
 B: 0,7 V / 0 V (CASS.EJECT)  
 C: 0 V / 5,0 V (CASS.EJECT)  
 E: GND
- Pos.7514 BC847**  
 B: 0,6 V / 0 V (CASS.MODE)  
 C: 0 V / 3,6 V (CASS.MODE)  
 E: GND
- Pos.7515 BC847**  
 B: 0 V / 3,6 V (CASS.MODE)  
 C: 8,4 V  
 E: 0 V / 3,0 V (CASS.MODE)
- Pos.7516 BC847**  
 B: 0,6 V / 0 V (CASS.MODE)  
 C: 0 V / 3,6 V (CASS.MODE)  
 E: GND

**AUDIO / AF**

|          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| 2351 C12 | 2356 F18 | 2362 F12 | 2604 D 5 | 2611 B 7 | 2617 F 8 | 2622 F 8 | 2663 C 2 | 3359 E12 | 3604 F 7 | 3664 B 3 | 3670 F 7 | 3679 G 5 | 6300 D12 | 7601 C 9 |
| 2352 A14 | 2357 D12 | 2363 F12 | 2605 D 5 | 2612 B 8 | 2618 F 8 | 2624 B 7 | 2665 G 6 | 3419 F12 | 3660 B 7 | 3665 C 3 | 3671 F 6 | 3680 G 6 | 6601 A 6 | 7661 B 3 |
| 2353 E18 | 2358 E12 | 2601 C 5 | 2606 G 7 | 2613 B 8 | 2619 F 8 | 2625 F 7 | 3351 C12 | 3601 A 8 | 3661 C 2 | 3666 F 7 | 3672 B 1 | 3681 C 1 | 6661 D 1 | 7662 G 6 |
| 2354 B18 | 2359 C18 | 2602 C 5 | 2607 D 5 | 2614 B 8 | 2620 B 6 | 2661 B 2 | 3357 G11 | 3602 G 8 | 3662 C 3 | 3667 F 7 | 3674 C 1 | 4903 B18 | 7351 B13 |          |
| 2355 G15 | 2360 C12 | 2603 B 4 | 2609 B 6 | 2616 F 7 | 2621 A 8 | 2662 C 2 | 3358 F11 | 3603 A 7 | 3663 B 3 | 3668 D 3 | 3678 G 6 | 4904 D18 | 7352 F12 |          |



**Pos.7351 TDA7372A**

- 1, 2: 7,2 V
- 3: 14,0 V
- 4, 5: 1,5 V
- 6: 8,0 V
- 7: 13,6 V
- 8, 9: GND
- 10: 4,9 V
- 11, 12: 1,5 V
- 13: 14,0 V
- 14, 15: 7,2 V

**Pos.7352 BC847**

- B: 0 V
- C: 4,9 V
- E: GND

**Pos.7601 TDA7313**

- 1: 3,9 V
- 2: 7,7 V
- 3: GND
- 4 - 25: 3,9 V
- 26: GND
- 27: 4,9 V (SDA)
- 28: 4,9 V (SCL)

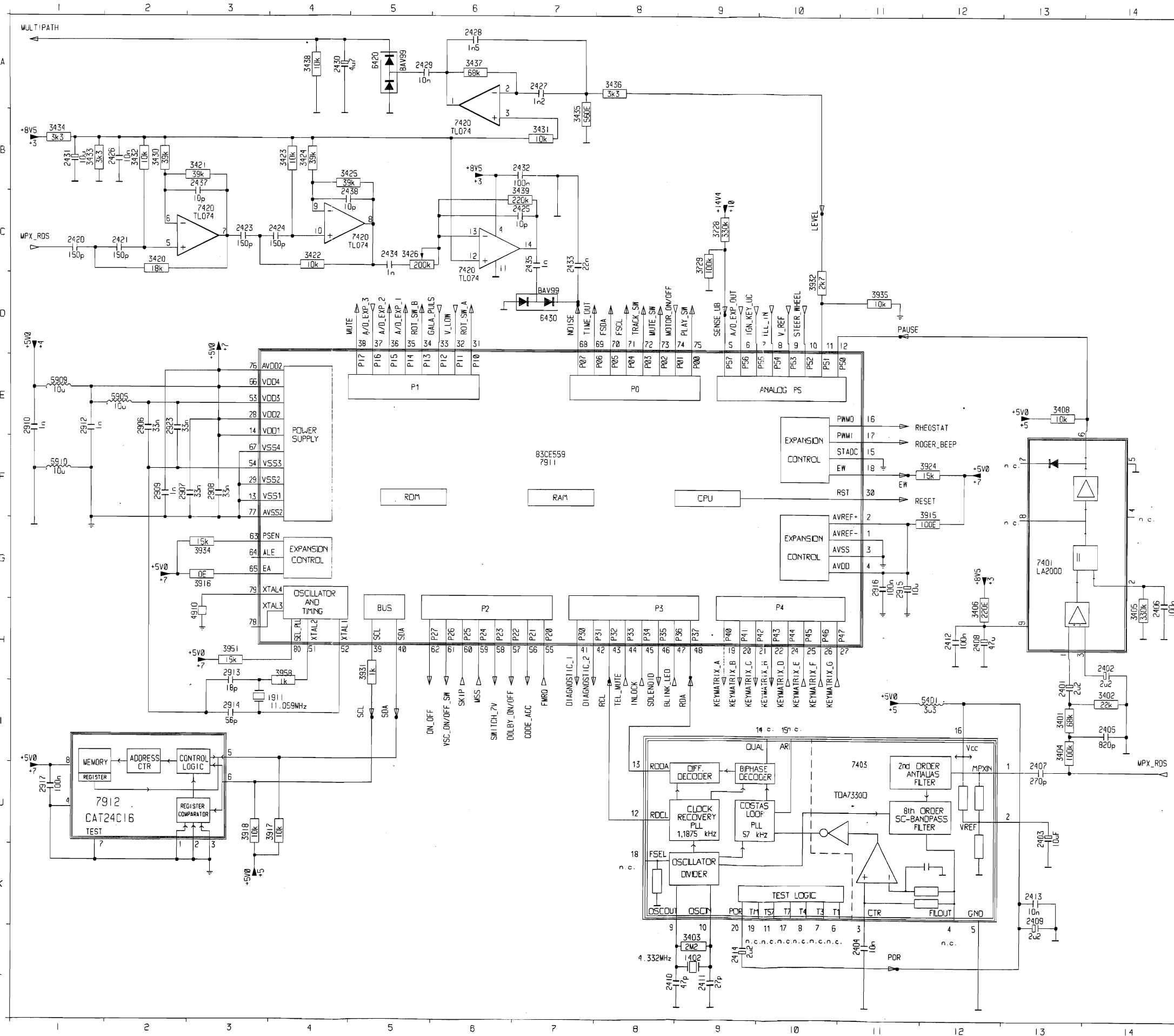
**Pos.7661 BFS19**

- B: 4,0 V
- C: 5,7 V
- E: 3,4 V

**Pos.7662 BC847**

- B: 0 V (HIGH WHEN BEEP)
- C: 8,2 V (LOW WHEN BEEP)
- E: 0 V

uC / RDS / Noise / Multipath



|      |      |
|------|------|
| 1402 | L 9  |
| 1911 | I 4  |
| 2401 | I 13 |
| 2402 | H 14 |
| 2403 | J 13 |
| 2404 | L 11 |
| 2405 | I 14 |
| 2406 | H 14 |
| 2407 | J 13 |
| 2408 | H 12 |
| 2409 | K 13 |
| 2410 | L 8  |
| 2411 | L 9  |
| 2412 | H 12 |
| 2413 | K 13 |
| 2414 | L 9  |
| 2420 | C 1  |
| 2421 | C 2  |
| 2423 | C 3  |
| 2424 | C 4  |
| 2425 | C 7  |
| 2426 | B 2  |
| 2427 | A 7  |
| 2428 | A 6  |
| 2429 | A 5  |
| 2430 | A 4  |
| 2431 | B 1  |
| 2432 | B 7  |
| 2433 | C 7  |
| 2434 | C 5  |
| 2435 | C 7  |
| 2437 | B 3  |
| 2438 | C 4  |
| 2906 | F 2  |
| 2907 | F 2  |
| 2908 | F 3  |
| 2909 | F 2  |
| 2910 | E 1  |
| 2912 | E 1  |
| 2913 | H 3  |
| 2914 | I 3  |
| 2915 | G 11 |
| 2916 | G 11 |
| 2917 | J 1  |
| 2923 | E 2  |
| 3401 | I 13 |
| 3402 | I 14 |
| 3403 | L 9  |
| 3404 | I 13 |
| 3405 | H 14 |
| 3406 | H 12 |
| 3408 | E 13 |
| 3420 | C 2  |
| 3421 | B 3  |
| 3422 | C 4  |
| 3423 | B 4  |
| 3424 | B 4  |
| 3425 | B 4  |
| 3426 | C 5  |
| 3430 | B 2  |
| 3431 | B 7  |
| 3432 | B 2  |
| 3433 | B 1  |
| 3434 | B 1  |
| 3435 | B 7  |
| 3436 | A 8  |
| 3437 | A 6  |
| 3438 | A 4  |
| 3439 | C 7  |
| 3728 | C 9  |
| 3729 | C 9  |
| 3915 | F 12 |
| 3916 | G 3  |
| 3917 | L 4  |
| 3918 | J 3  |
| 3924 | F 12 |
| 3931 | H 5  |
| 3932 | D 10 |
| 3934 | G 3  |
| 3935 | D 11 |
| 3951 | H 3  |
| 3958 | H 4  |
| 4910 | H 3  |
| 5401 | I 12 |
| 5905 | E 2  |
| 5909 | E 1  |
| 5910 | F 1  |
| 6420 | A 5  |
| 6430 | D 7  |
| 7401 | G 13 |
| 7403 | J 11 |
| 7420 | B 6  |
| 7420 | C 3  |
| 7420 | C 5  |
| 7420 | C 6  |
| 7911 | F 7  |

7912 J 1

Front ports

Pos.6420 BAV99

- 1: 0 V
- 2: GND
- 3: 0 V

Pos.6430 BAV99

- 1: 0 V
- 2: GND
- 3: 0 V

Pos.7401 LA2000

- 1: 2,0 V
- 2: 7,3 V / 0 V (AM)
- 3: 2,0 V
- 4: NC
- 5: GND
- 6: 4,9 V
- 7, 8: NC
- 9: 7,5 V

Pos.7403 TDA7330BD

- 1, 2: 2,2 V
- 3: 1,5 V
- 4: NC
- 5: GND
- 6 - 8: NC
- 9: 2,4 V (4,3 MHZ)
- 10: 2,2 V (4,3 MHZ)
- 11: NC
- 12: 2,5 V (RCL)
- 13: ca.2 V (RDA)
- 14, 15: NC
- 16: 4,9 V
- 17 - 19: NC
- 20: 0 V

Pos.7420 TL074

- 1 - 3: 4,2 V
- 4: 8,4 V
- 5 - 10: 4,2 V
- 11: GND
- 12 - 14: 4,2 V

Pos.7911 P83CE559EFB/006

- 1: GND
- 2: 4,9 V
- 3: GND
- 4: 4,9 V
- 5: 3,2 V
- 6: 2,3 V
- 7: 2,9 V
- 8: 0 V / 5,0 V (EXT.ILL.ON)
- 9: 3,9 V
- 10: 4,7 V (WITHOUT STEERING WHEEL CONTROLS) (SEE ALSO STEERING WHEEL INPUT TABLE)
- 11: 2,5...5,0 V (LEVEL DEP.)
- 12: 4,9 V
- 13: GND
- 14: 4,9 V
- 15: GND
- 16: 0 V / 5,0 V (WITHOUT DETACH UNIT)
- 17: 0 V / HIGH WHEN BEEP
- 18 - 22: 4,9 V
- 23: NC
- 24 - 27: 4,9 V
- 28: 4,9 V

29: GND

- 30: 0 V
- 31: 4,9 V / 0,5 V (DEPENDS ON VOL.POTI POSITION)
- 32: 4,9 V
- 33: 0 V
- 34: 4,9 V / 0,5 V (DEPENDS ON VOL.POTI POSITION)
- 35 - 37: DATA LINE - NO VOLTAGE MEASURABLE
- 38: 0 V
- 39: 4,9 V (SCL)
- 40: 4,9 V (SDA)
- 41: 4,9 V
- 42: 3,6 V
- 43: 2,5 V
- 44: 4,9 V / 0,2 V (PHONE)
- 45: 4,9 V
- 46: 0 V / 1,9 V (CASS.MODE)
- 47: 4,9 V / 0 V (BLINK LED)
- 48: ca.2 V (RDA)
- 49, 50: NC
- 51: 2,5 V (11 MHZ)
- 52: 2,0 V (11 MHZ)
- 53: 4,9 V
- 54: 0 V
- 55: 4,7 V (DISPLAY MRQ)
- 56: 4,9 V
- 57: 4,2 V / 0 V (DOLBY ON)
- 58: 0 V / 4,3 V (SET OFF)
- 59: 4,8 V / LOW WHEN MSS PAUSE DETECTION
- 60: 0 V / HIGH WHEN MSS PAUSE DETECTION
- 61: 4,9 V / LOW WHEN PUSHING ON/OFF SWITCH
- 62: 0 V / 4,3 V (SET OFF)
- 63: 4,9 V
- 64: NC
- 65: 4,9 V
- 66: 4,9 V
- 67: GND
- 68: 0 V
- 69: 4,0 V
- 70: 4,9 V (DISPLAY SDA)
- 71: 4,8 V (DISPLAY SCL)
- 72: 0 V (NOR) / 2,8 (REV)
- 73: 4,2 V (RADIO) / 0 V (CASS.MODE)
- 74: 0,6 V (RADIO) / 0 V (CASS.MODE)
- 75: 0 V / 5,0 V (CASS.EJECT)
- 76: 4,9 V
- 77: GND
- 78: NC
- 79: GND
- 80: 4,9 V SENSITIVE MEASURING POINT !

Pos.7912 CAT24C16

- 1 - 4: GND
- 5: 4,9 V (SDA)
- 6: 4,9 V (SCL)
- 7: GND
- 8: 5,0 V

ALL MEASUREMENTS WITH CODE ACTIVATED

Pos.7760 BC847

- B: 0,6 V / 0 V (SET OFF)
- C: 0 V / 3,6 V (SET OFF)
- E: GND

Pos.7761 BC847

- B: 0 V / BLINK LED (SET OFF)
- C: 0 V / 3,6 V (SET OFF)
- E: GND

Pos.7762 BC847

- B: 0 V / BLINK LED (SET OFF)
- C: 0 V / BLINK LED (SET OFF)
- E: GND

Pos.7763 BC847

- B: 0 V / BLINK LED (SET OFF)
- C: 0 V / ca.4,8 V (SET OFF)
- E: GND

Pos.7764 BC847

- B: 5,0 V / 4,3 V (SET OFF)
- C: 0 V / 5,0 V (SET OFF)
- E: 5,0 V

Pos.7768 BC847

- B: 14,0 V / 0 V (SET OFF)
- C: 0 V / 0,5 V (SET OFF)
- E: 14,0 V / 0,5 V (SET OFF)

Pos.7769 BC847

- B: 0 V / 0,6 V (SET OFF)
- C: 14,0 V / 0 V (SET OFF)
- E: GND

Pos.7770 BC847

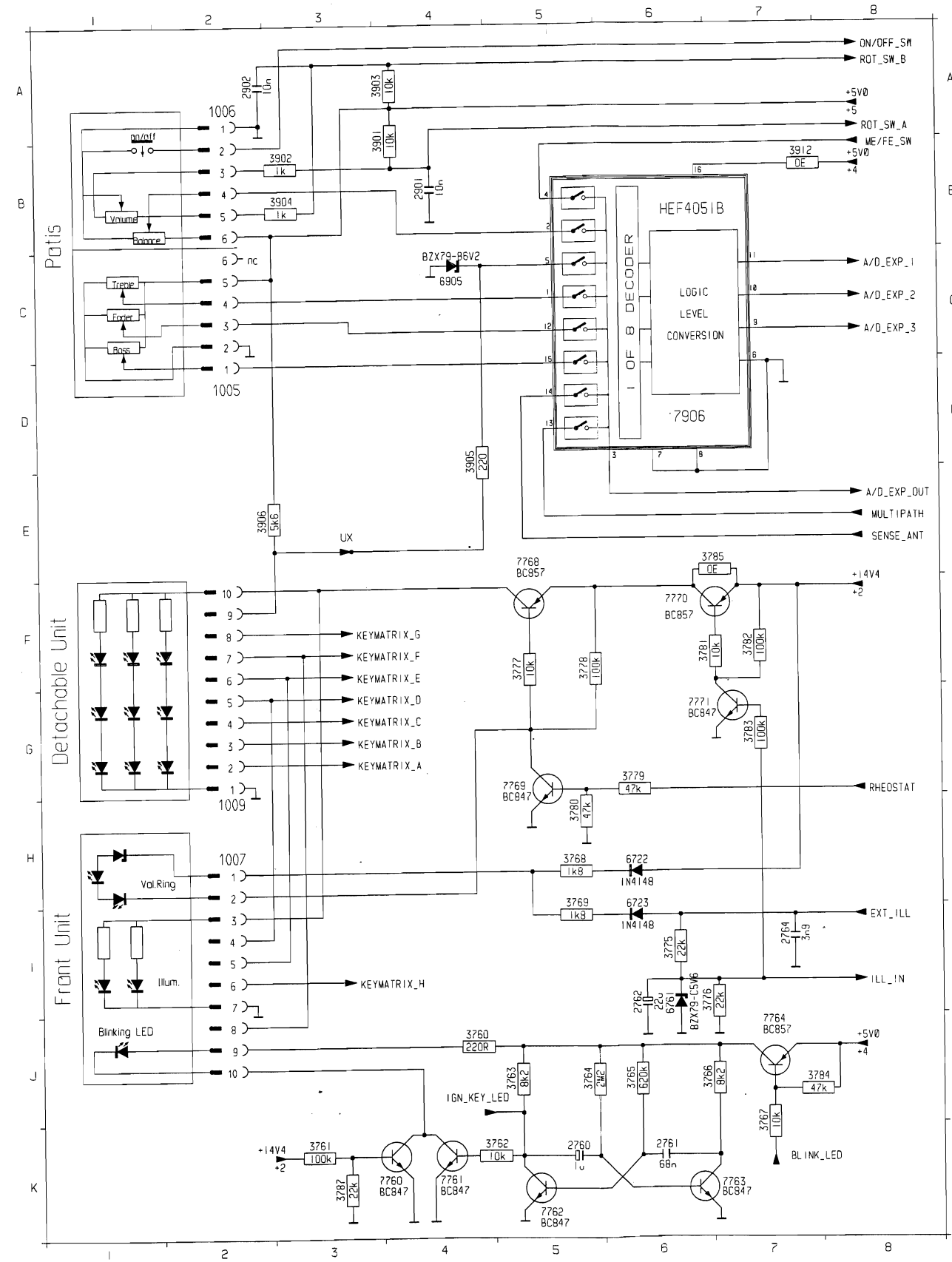
- B: 14,0 V / 0,5 V (SET OFF)
- C: 14,0 V / 0,5 V (SET OFF)
- E: 14,0 V / 0,5 V (SET OFF)

Pos.7771 BC847

- B: 0 V / 0,6 V (EXT.ILL.ON)
- C: 14,0 V / 0 V (EXT.ILL.ON)
- E: GND

Pos.7906 HEF4051BT

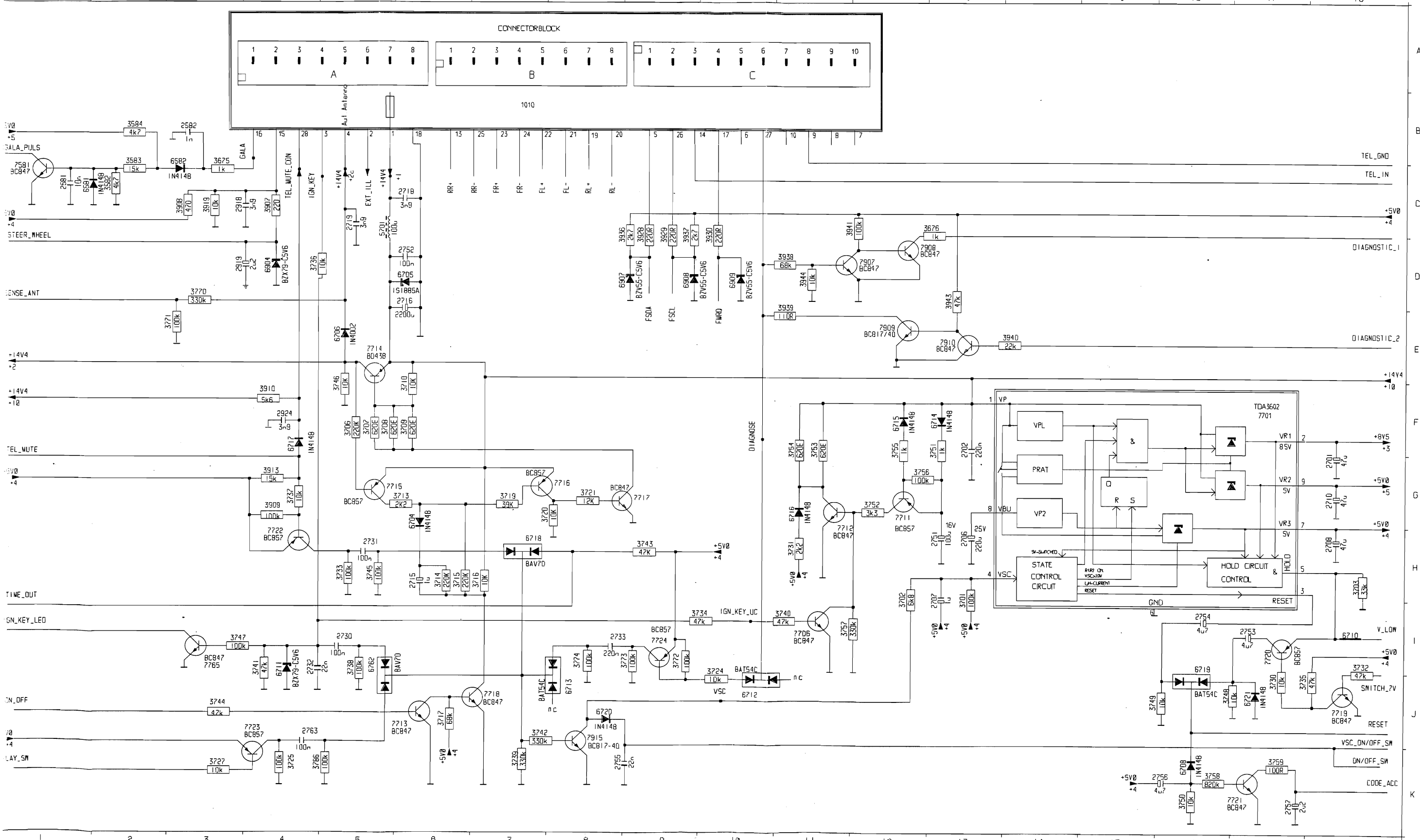
- 1: 0 V - 5 V (DEPENDS ON TREBLE POTI POSITION)
- 2: 0 V - 5 V (DEPENDS ON BALANCE POTI POSITION)
- 3: 2,5 V
- 4: 4,7 V / 0 V (FE-CASS.IN)
- 5: 0,2 - 4,0 V (DEPENDS ON RESISTORS IN DETACH UNIT)
- 6 - 8: GND
- 9 - 11: DATA LINE - NO VOLTAGE MEASURABLE
- 12: 0 V - 5 V (DEPENDS ON FADER POTI POSITION)
- 13: 0 V - 1 V (MULTIPATH DEP.)
- 14: 3,1 V
- 15: 0 V - 5 V (DEPENDS ON BASS POTI POSITION)
- 16: 5,0 V



|      |     |
|------|-----|
| 1005 | D 2 |
| 1006 | A 2 |
| 1007 | H 2 |
| 2760 | K 5 |
| 2761 | K 6 |
| 2762 | I 7 |
| 2764 | I 7 |
| 2901 | B 4 |
| 2902 | A 2 |
| 3760 | J 4 |
| 3761 | K 3 |
| 3762 | K 5 |
| 3763 | J 5 |
| 3764 | J 5 |
| 3765 | J 6 |
| 3766 | J 6 |
| 3767 | L 7 |
| 3768 | H 5 |
| 3769 | I 5 |
| 3775 | I 6 |
| 3776 | I 6 |
| 3777 | F 5 |
| 3778 | F 5 |
| 3779 | G 5 |
| 3780 | H 5 |
| 3781 | F 7 |
| 3782 | F 7 |
| 3783 | G 7 |
| 3784 | J 7 |
| 3785 | E 7 |
| 3787 | K 3 |
| 3901 | A 4 |
| 3902 | B 3 |
| 3903 | A 4 |
| 3904 | B 3 |
| 3905 | D 4 |
| 3906 | E 2 |
| 3912 | B 7 |
| 6722 | H 6 |
| 6723 | I 6 |
| 6761 | I 6 |
| 6905 | C 4 |
| 7760 | K 4 |
| 7761 | K 4 |
| 7762 | K 5 |
| 7763 | K 7 |
| 7764 | L 7 |
| 7768 | E 5 |
| 7769 | G 5 |
| 7770 | F 6 |
| 7771 | G 6 |
| 7906 | D 6 |

Connectorblock / power supply

|    |      |      |      |      |      |      |      |      |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|----|------|------|------|------|------|------|------|------|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| 10 | B 7  | 2715 | H 6  | 2752 | D 6  | 2924 | F 4  | 3706 | F 5 | 3717 | J 6  | 3732 | I 8  | 3741 | I 4  | 3750 | K 16 | 3759 | K 17 | 3909 | G 4  | 3938 | O 11 | 6704 | G 6  | 6715 | F 12 | 6907 | D 8  | 7714 | E 5  | 7723 | J 4  |
| 31 | C 1  | 2716 | D 6  | 2753 | I 17 | 3582 | C 2  | 3707 | F 5 | 3719 | G 7  | 3733 | H 5  | 3742 | J 7  | 3751 | F 13 | 3770 | D 3  | 3910 | F 4  | 3939 | E 11 | 6705 | D 6  | 6716 | G 11 | 6908 | D 9  | 7715 | G 5  | 7724 | I 9  |
| 32 | B 3  | 2718 | C 6  | 2754 | I 16 | 3583 | C 2  | 3708 | F 5 | 3720 | G 7  | 3734 | I 10 | 3743 | H 9  | 3752 | G 12 | 3771 | E 3  | 3913 | G 4  | 3940 | F 14 | 6706 | E 5  | 6717 | F 4  | 6909 | D 10 | 7716 | G 8  | 7765 | I 3  |
| 01 | G 18 | 2719 | C 6  | 2755 | K 8  | 3584 | C 2  | 3709 | F 5 | 3721 | G 8  | 3735 | J 17 | 3744 | J 3  | 3753 | F 11 | 3772 | I 9  | 3919 | C 3  | 3941 | C 11 | 6708 | K 16 | 6718 | H 7  | 7581 | C 1  | 7717 | G 9  | 7907 | D 12 |
| 02 | F 13 | 2730 | I 9  | 2756 | K 16 | 3675 | C 3  | 3710 | F 5 | 3724 | J 10 | 3736 | D 4  | 3745 | H 5  | 3754 | F 11 | 3773 | I 9  | 3928 | C 9  | 3943 | D 13 | 6710 | I 18 | 6719 | I 16 | 7701 | F 17 | 7718 | J 7  | 7908 | D 12 |
| 06 | H 13 | 2731 | H 5  | 2757 | K 17 | 3676 | C 3  | 3713 | G 7 | 3725 | K 4  | 3737 | G 4  | 3746 | F 5  | 3755 | F 12 | 3774 | I 8  | 3929 | C 9  | 3944 | D 11 | 6711 | I 4  | 6720 | J 8  | 7706 | I 11 | 7719 | J 8  | 7909 | E 12 |
| 07 | H 13 | 2732 | I 4  | 2763 | J 4  | 3701 | H 13 | 3714 | H 5 | 3727 | K 3  | 3738 | I 5  | 3747 | I 3  | 3756 | G 12 | 3786 | K 4  | 3930 | C 10 | 5701 | C 5  | 6712 | J 10 | 6721 | J 17 | 7711 | G 12 | 7720 | I 17 | 7910 | E 13 |
| 08 | H 18 | 2733 | I 8  | 2918 | C 3  | 3702 | H 12 | 3715 | H 5 | 3730 | J 17 | 3739 | K 7  | 3748 | J 16 | 3757 | I 11 | 3907 | C 4  | 3936 | C 8  | 6581 | C 1  | 6713 | J 8  | 6762 | I 5  | 7712 | H 12 | 7721 | K 16 | 7915 | J 8  |
| 10 | G 18 | 2751 | H 13 | 2919 | D 3  | 3703 | H 18 | 3716 | H 7 | 3731 | H 11 | 3740 | I 11 | 3749 | J 15 | 3758 | K 16 | 3908 | C 3  | 3937 | C 9  | 6582 | C 3  | 6714 | F 13 | 6904 | D 4  | 7713 | J 5  | 7722 | H 4  |      |      |



Exploded view

**Pos.6712 BAT54C**

1: NC  
2: 3,7 V  
3: 3,6 V

**Pos.6713 BAT54C**

1: 0 V  
2: NC  
3: 3,6 V

**Pos.6718 BAV70**

1: 0 V  
2: 4,0 V  
3: 3,6 V

**Pos.6719 BAT54C**

1: 0 V  
2: 0 V  
3: 0 V

**Pos.6762 BAV70**

1: 0 V  
2: 0 V  
3: 3,6 V

**Pos.7581 BC847**

B: 0,6 V  
C: 0 V  
E: GND

**Pos.7701 TDA3602**

1: 14,0 V  
2: 8,5 V  
3: 4,9 V  
4: 0,4 V  
5: 4,9 V  
6: GND  
7: 5,0 V  
8: 14,0 V  
9: 4,9 V

**Pos.7706 BC847**

B: 0,6 V  
C: 0 V  
E: GND

**Pos.7711 BC857**

B: 13,7 V  
C: 0 V  
E: 14,0 V

**Pos.7712 BC847**

B: 0 V  
C: 14,0 V  
E: GND

**Pos.7713 BC847**

B: 0 V / 0,6 V (SET OFF)  
C: 0,6 V / 0 V (SET OFF)  
E: GND

**Pos.7714 BD438**

B: 13,5 V  
C: 14,0 V  
E: 14,0 V

**Pos.7715 BC857**

B: 13,8 V  
C: 10,0  
E: 14,0 V

**Pos.7716 BC857**

B: 13,5 V  
C: 14,0 V  
E: 14,0 V

**Pos.7717 BC847**

B: 0,9 V  
C: 0,2 V  
E: GND

**Pos.7718 BC847**

B: 0,6 V  
C: 0 V / 14,0 V (SET OFF)  
E: GND

**Pos.7719 BC847**

B: 0 V / 0,6 V (SET OFF)  
C: 5,0 V / 0 V (SET OFF)  
E: GND

**Pos.7720 BC857**

B: 5,0 V / 0 V (SET OFF)  
C: 3,5->0 V / 0,5 V (SET OFF)  
E: 5,0 V / 0,5 V (SET OFF)

**Pos.7721 BC847**

B: 0 V  
C: 5,0 V  
E: GND

**Pos.7722 BC857**

B: 5,0 V / 4,3 V (PHONE)  
C: 0 V / 5,0 V (PHONE)  
E: 5,0 V

**Pos.7723 BC857**

B: 5,0 V / 4,3 V (CASS.IN)  
C: 0 V / 5,0 V (CASS.IN)  
E: 5,0 V

**Pos.7724 BC857**

B: 4,4 V  
C: 5,0 V  
E: 5,0 V

**Pos.7765 BC847**

B: HIGH / LOW (BLINK LED)  
C: HIGH / LOW (BLINK LED)  
E: GND

**Pos.7907 BC847**

B: 0,6 V  
C: 0 V  
E: GND

**Pos.7908 BC847**

B: 0 V  
C: 5,0 V  
E: GND

**Pos.7909 BC817-40**

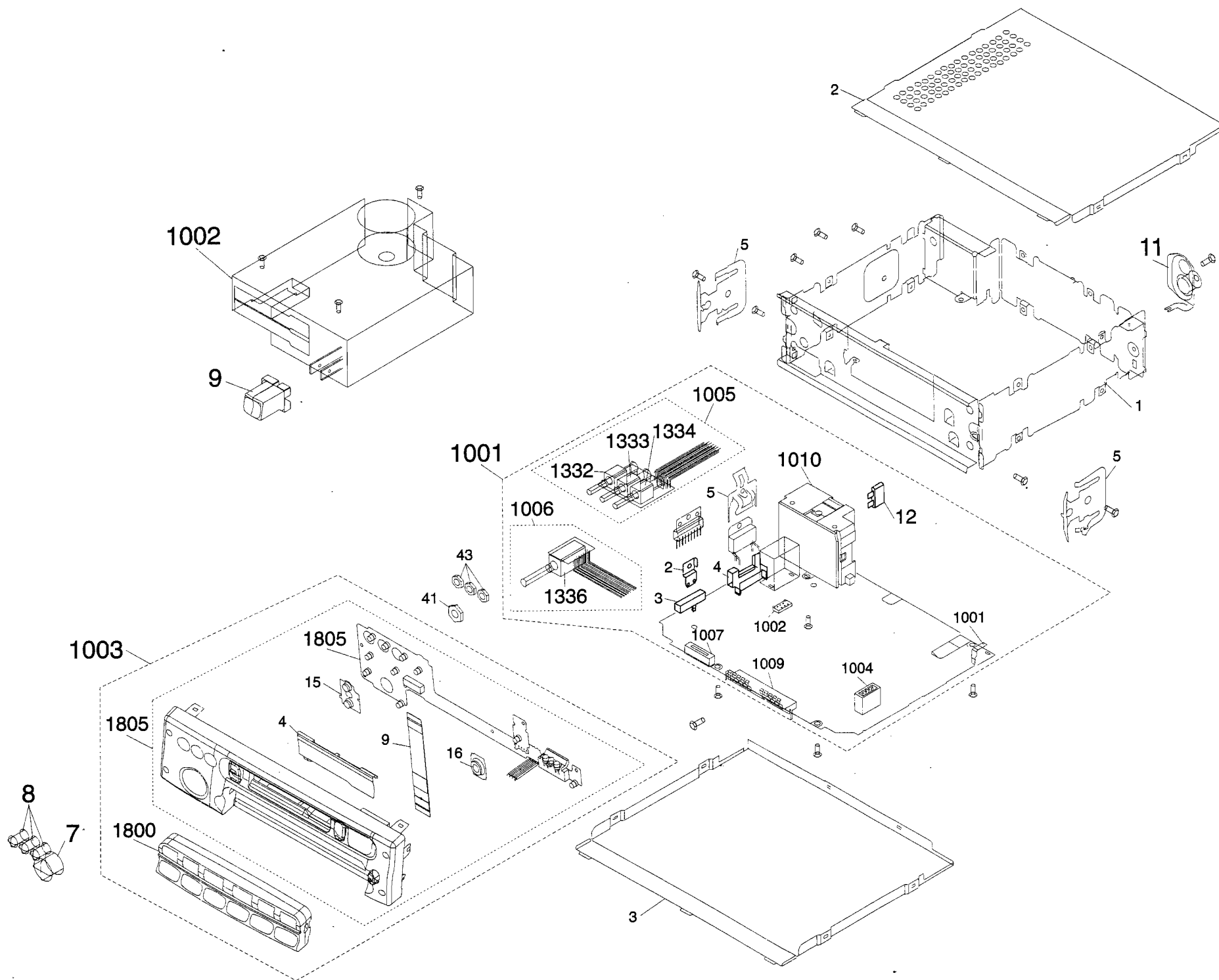
B: 0 V  
C: 3,6 V  
E: GND

**Pos.7910 BC847**

B: 0,7 V  
C: 0 V  
E: GND

**Pos.7915 BC817-40**

B: 0,6 V  
C: 0 V  
E: GND



|                |                |                          |
|----------------|----------------|--------------------------|
| 5              | 4822 492 71046 | MOUNTING SPRING          |
| 7              | 4822 413 31857 | KNOB VOLUME              |
| 8              | 4822 413 31664 | KNOB FADER, BASS, TREBLE |
| 9              | 4822 410 63788 | BUTTON ASSY FOR CASS.    |
| 11             | 4822 267 31697 | AERIAL SOCKET            |
| 1001-1005-1332 | 4822 100 11752 | POTM. FADER              |
| 1001-1005-1333 | 4822 100 11752 | POTM.BASS                |
| 1001-1005-1334 | 4822 100 11752 | POTM.TREBLE              |
| 1001-1006-1336 | 4822 100 12255 | POTM.VOLUME              |
| 1001-1010      | 4822 290 81707 | CONN.BLOCK ASSY          |
| 1001-1010-12   | 4822 071 27502 | FUSE 7,5 A               |
| 1002           | 4822 691 10438 | TAPE DECK LCA*2-4        |
| 1003-1800      | 4822 459 50945 | UNIT DETACH.ASSY         |
| 1003-1805      | 4822 459 50946 | ORN.PLATE ASSY           |





|              |      |     |       |                |                   |    |      |
|--------------|------|-----|-------|----------------|-------------------|----|------|
| 3735         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3738         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3739         | 4822 | 051 | 20334 | RES.CHIP       | 330K00            | 5% | 0,1W |
| 3740         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3741         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3742         | 4822 | 051 | 20334 | RES.CHIP       | 330K00            | 5% | 0,1W |
| 3743         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3744         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3745         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3747         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3751         | 4822 | 051 | 20102 | RES.CHIP       | 1K00              | 5% | 0,1W |
| 3752         | 4822 | 051 | 20332 | RES.CHIP       | 3K30              | 5% | 0,1W |
| 3753         | 4822 | 116 | 52227 | RES.METAL FILM | 620E              | 5% | 0,5W |
| 3754         | 4822 | 116 | 52227 | RES.METAL FILM | 620E              | 5% | 0,5W |
| 3755         | 4822 | 051 | 20102 | RES.CHIP       | 1K00              | 5% | 0,1W |
| 3756         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3757         | 4822 | 051 | 20334 | RES.CHIP       | 330K00            | 5% | 0,1W |
| 3758         | 4822 | 051 | 20824 | RES.CHIP       | 820K00            | 5% | 0,1W |
| 3759         | 4822 | 051 | 20101 | RES.CHIP       | 100R00            | 5% | 0,1W |
| 3760         | 4822 | 051 | 20221 | RES.CHIP       | 220R00            | 5% | 0,1W |
| 3761         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3763         | 4822 | 051 | 20822 | RES.CHIP       | 8K20              | 5% | 0,1W |
| 3764         | 4822 | 051 | 20225 | RES.CHIP       | 2M20              | 5% | 0,1W |
| 3766         | 4822 | 051 | 20822 | RES.CHIP       | 8K20              | 5% | 0,1W |
| 3768         | 4822 | 051 | 20182 | RES.CHIP       | 1K80              | 5% | 0,1W |
| 3769         | 4822 | 051 | 20182 | RES.CHIP       | 1K80              | 5% | 0,1W |
| 3770         | 4822 | 051 | 20334 | RES.CHIP       | 330K00            | 5% | 0,1W |
| 3771...      |      |     |       |                |                   |    |      |
| 3774         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3775         | 4822 | 051 | 20223 | RES.CHIP       | 22K00             | 5% | 0,1W |
| 3776         | 4822 | 051 | 20223 | RES.CHIP       | 22K00             | 5% | 0,1W |
| 3778         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3779         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3780         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3782         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3783         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3784         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3785         | 4822 | 051 | 20008 | RES.CHIP       | 0R00 JUMP. (0805) |    |      |
| 3786         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3787         | 4822 | 051 | 20223 | RES.CHIP       | 22K00             | 5% | 0,1W |
| 3902         | 4822 | 051 | 20102 | RES.CHIP       | 1K00              | 5% | 0,1W |
| 3904         | 4822 | 051 | 20102 | RES.CHIP       | 1K00              | 5% | 0,1W |
| 3905         | 4822 | 116 | 83872 | RES.METAL FILM | 220R              | 5% | 0,5W |
| 3907         | 4822 | 116 | 83872 | RES.METAL FILM | 220R              | 5% | 0,5W |
| 3908         | 4822 | 051 | 20471 | RES.CHIP       | 470R00            | 5% | 0,1W |
| 3909         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3912         | 4822 | 051 | 20008 | RES.CHIP       | 0R00 JUMP. (0805) |    |      |
| 3913         | 4822 | 051 | 20153 | RES.CHIP       | 15K00             | 5% | 0,1W |
| 3915         | 4822 | 051 | 20101 | RES.CHIP       | 100R00            | 5% | 0,1W |
| 3916         | 4822 | 051 | 20008 | RES.CHIP       | 0R00 JUMP. (0805) |    |      |
| 3924         | 4822 | 051 | 20153 | RES.CHIP       | 15K00             | 5% | 0,1W |
| 3928...      |      |     |       |                |                   |    |      |
| 3930         | 4822 | 116 | 83872 | RES.METAL FILM | 220R              | 5% | 0,5W |
| 3931         | 4822 | 051 | 20102 | RES.CHIP       | 1K00              | 5% | 0,1W |
| 3932         | 4822 | 116 | 52263 | RES.METAL FILM | 2K7               | 5% | 0,5W |
| 3934         | 4822 | 051 | 20153 | RES.CHIP       | 15K00             | 5% | 0,1W |
| 3938         | 4822 | 051 | 20683 | RES.CHIP       | 68K00             | 5% | 0,1W |
| 3940         | 4822 | 051 | 20223 | RES.CHIP       | 22K00             | 5% | 0,1W |
| 3941         | 4822 | 051 | 20104 | RES.CHIP       | 100K00            | 5% | 0,1W |
| 3943         | 4822 | 051 | 20473 | RES.CHIP       | 47K00             | 5% | 0,1W |
| 3951         | 4822 | 051 | 20153 | RES.CHIP       | 15K00             | 5% | 0,1W |
| 3958         | 4822 | 051 | 20102 | RES.CHIP       | 1K00              | 5% | 0,1W |
| 4910         | 4822 | 051 | 20008 | RES.CHIP       | 0R00 JUMP. (0805) |    |      |
| <b>COILS</b> |      |     |       |                |                   |    |      |
| 5100         | 4822 | 157 | 71077 | COIL           | E528DNAS-100079   |    |      |
| 5200         | 4822 | 157 | 63315 | COIL           | 220UH             |    |      |
| 5201         | 4822 | 157 | 71059 | COIL           | VAR. 100MHZ       |    |      |
| 5202         | 4822 | 157 | 52983 | COIL           | 22UH 10%          |    |      |
| 5203         | 4822 | 157 | 53473 | COIL           | 1000UH            |    |      |
| 5205         | 4822 | 157 | 52983 | COIL           | 22UH 10%          |    |      |
| 5206         | 4822 | 157 | 71057 | COIL           | VAR. 47000UH      |    |      |
| 5207         | 4822 | 157 | 71058 | COIL           | VARIABLE          |    |      |
| 5208         | 4822 | 156 | 21722 | COIL           | VAR. 10,7MHZ      |    |      |
| 5209         | 4822 | 157 | 71055 | COIL           | VAR. 72,2MHZ      |    |      |
| 5210         | 4822 | 157 | 71055 | COIL           | VAR. 72,2MHZ      |    |      |
| 5211         | 4822 | 156 | 21721 | COIL           | 2,2UH             |    |      |
| 5212         | 4822 | 156 | 21719 | COIL           | 1,5UH             |    |      |
| 5301         | 4822 | 156 | 21724 | COIL           | VAR. 450KHZ       |    |      |
| 5302         | 4822 | 156 | 21741 | COIL           | ADJ. 10,7MHZ      |    |      |
| 5401         | 4822 | 157 | 53575 | COIL           | 3,3UH             |    |      |
| 5701         | 4822 | 157 | 70935 | COIL           | FILTER ASSY 100UH |    |      |
| 5905...      |      |     |       |                |                   |    |      |
| 5910         | 4822 | 152 | 20677 | COIL           | 10MUH             |    |      |

## DIODES

|                             |      |     |       |                 |  |  |                 |
|-----------------------------|------|-----|-------|-----------------|--|--|-----------------|
| 6100                        | 4822 | 130 | 81711 | DIODE,CHIP      |  |  | 1SV172          |
| 6102                        | 4822 | 130 | 83904 | DIODE           |  |  | BB804-E6327     |
| 6200                        | 5322 | 130 | 34337 | DIODE,CHIP      |  |  | BAV99           |
| 6300                        | 4822 | 130 | 30621 | DIODE           |  |  | 1N4148          |
| 6420                        | 5322 | 130 | 34337 | DIODE,CHIP      |  |  | BAV99           |
| 6430                        | 5322 | 130 | 34337 | DIODE,CHIP      |  |  | BAV99           |
| 6502...                     |      |     |       |                 |  |  |                 |
| 6704                        | 4822 | 130 | 30621 | DIODE           |  |  | 1N4148          |
| 6705                        | 4822 | 130 | 80751 | DIODE           |  |  | 1S1885 A        |
| 6706                        | 4822 | 130 | 81196 | RECTIFIER       |  |  | S5566B          |
| 6708                        | 4822 | 130 | 30621 | DIODE           |  |  | 1N4148          |
| 6711                        | 4822 | 130 | 34173 | DIODE,REFERENCE |  |  | BZX79-C5V6      |
| 6712                        | 4822 | 130 | 82594 | DIODE,CHIP      |  |  | BAT54C          |
| 6713                        | 4822 | 130 | 82594 | DIODE,CHIP      |  |  | BAT54C          |
| 6714...                     |      |     |       |                 |  |  |                 |
| 6717                        | 4822 | 130 | 30621 | DIODE           |  |  | 1N4148          |
| 6718                        | 5322 | 130 | 34331 | DIODE,CHIP      |  |  | BAV70           |
| 6719                        | 4822 | 130 | 82594 | DIODE,CHIP      |  |  | BAT54C          |
| 6720...                     |      |     |       |                 |  |  |                 |
| 6723                        | 4822 | 130 | 30621 | DIODE           |  |  | 1N4148          |
| 6761                        | 4822 | 130 | 34173 | DIODE,REFERENCE |  |  | BZX79-C5V6      |
| 6762                        | 5322 | 130 | 34331 | DIODE,CHIP      |  |  | BAV70           |
| 6904                        | 4822 | 130 | 34173 | DIODE,REFERENCE |  |  | BZX79-C5V6      |
| 6905                        | 4822 | 130 | 34167 | DIODE,REFERENCE |  |  | BZX79-B6V2      |
| 6907...                     |      |     |       |                 |  |  |                 |
| 6909                        | 4822 | 130 | 80954 | DIODE,REFERENCE |  |  | BZV55-C5V6      |
| <b>TRANSISTORS AND IC's</b> |      |     |       |                 |  |  |                 |
| 7100                        | 4822 | 130 | 63545 | TRANSISTOR,FET  |  |  | BF999           |
| 7200                        | 4822 | 130 | 83614 | DIODE           |  |  | BB135           |
| 7201                        | 4822 | 130 | 63534 | TRANSISTOR,FET  |  |  | PMBFJ309        |
| 7202                        | 4822 | 209 | 33168 | INTEGR.CIRCUIT  |  |  | TEA6811V/C2/R1  |
| 7300                        | 4822 | 209 | 33167 | INTEGR.CIRCUIT  |  |  | TEA6821T/V2     |
| 7301                        | 4822 | 130 | 60887 | TRANSISTOR,CHIP |  |  | BF840           |
| 7351                        | 4822 | 209 | 90303 | INTEGR.CIRCUIT  |  |  | TDA7372A        |
| 7352                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7401                        | 4822 | 209 | 83159 | INTEGR.CIRCUIT  |  |  | LA2000          |
| 7403                        | 4822 | 209 | 90304 | INTEGR.CIRCUIT  |  |  | TDA7330BD       |
| 7420                        | 4822 | 209 | 32742 | INTEGR.CIRCUIT  |  |  | TL074IN         |
| 7503...                     |      |     |       |                 |  |  |                 |
| 7507                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7508                        | 5322 | 130 | 60508 | TRANSISTOR,CHIP |  |  | BC857B          |
| 7509                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7510                        | 4822 | 209 | 32744 | INTEGR.CIRCUIT  |  |  | TEA0675T/V1     |
| 7511...                     |      |     |       |                 |  |  |                 |
| 7581                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7601                        | 4822 | 209 | 32995 | INTEGR.CIRCUIT  |  |  | TDA7313/        |
| 7661                        | 4822 | 130 | 42353 | TRANSISTOR      |  |  | BFS19           |
| 7662                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7701                        | 4822 | 209 | 33029 | INTEGR.CIRCUIT  |  |  | TDA3602/N3      |
| 7706                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7711                        | 4822 | 130 | 61233 | TRANSISTOR,CHIP |  |  | BC857           |
| 7712                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7713                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7714                        | 4822 | 130 | 40995 | TRANSISTOR      |  |  | BD438           |
| 7715                        | 4822 | 130 | 61233 | TRANSISTOR,CHIP |  |  | BC857           |
| 7716                        | 4822 | 130 | 61233 | TRANSISTOR,CHIP |  |  | BC857           |
| 7717...                     |      |     |       |                 |  |  |                 |
| 7719                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7720                        | 4822 | 130 | 61233 | TRANSISTOR,CHIP |  |  | BC857           |
| 7721                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7722...                     |      |     |       |                 |  |  |                 |
| 7724                        | 4822 | 130 | 61233 | TRANSISTOR,CHIP |  |  | BC857           |
| 7760...                     |      |     |       |                 |  |  |                 |
| 7763                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7764                        | 4822 | 130 | 61233 | TRANSISTOR,CHIP |  |  | BC857           |
| 7765                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7768                        | 4822 | 130 | 61233 | TRANSISTOR,CHIP |  |  | BC857           |
| 7769                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7770                        | 4822 | 130 | 61233 | TRANSISTOR,CHIP |  |  | BC857           |
| 7771                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7906                        | 5322 | 209 | 11446 | INTEGR.CIRCUIT  |  |  | HEF4051BT       |
| 7907                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7908                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7909                        | 4822 | 130 | 42615 | TRANSISTOR,CHIP |  |  | BC817-40        |
| 7910                        | 4822 | 130 | 42705 | TRANSISTOR,CHIP |  |  | BC847           |
| 7911                        | 4822 | 209 | 90305 | MICROPROCESSOR  |  |  | P83CE           |
|                             |      |     |       |                 |  |  | 5 59EFB/010 RC2 |
|                             |      |     |       |                 |  |  | AT24C16PI       |
| 7912                        | 5322 | 209 | 12323 | INTEGR.CIRCUIT  |  |  | BC817-40        |
| 7915                        | 4822 | 130 | 42615 | TRANSISTOR,CHIP |  |  |                 |

Service  
Service  
**Service**

# Service Manual

12 V 

## TECHNICAL DATA

|  |                                  |
|--|----------------------------------|
| Operating voltage                      | : 9 - 16V (nom. 13.2V)           |
| Tape speed                             | : 4.76cm/sec $\pm$ 0.5%          |
| Wow & flutter                          | : $\leq$ 0.35% RMS (+10 - +45°C) |
| Crossstalk (track 2-3)                 | : $<$ -40dB                      |
| Fast wind time                         | : $\leq$ 115secs (C-60)          |
| Number of tracks                       | : 2x2                            |
| Channel separation<br>(tracks 1-2/3-4) | : $>$ 35dB                       |



## GENERAL

The LCA2.4 has the following features:

- Dolby
- "Key-Off" standby
- Automatic Music sensor System
- Metal / Ferro tape selector switch

## MAINTENANCE

The cassette mechanism requires periodic cleaning, as well as periodic lubrication of the principal points.

### 1. Cleaning with alcohol or spirit

- Playback head (pos.332).
- Pressure rollers & capstans (pos.17, 57 and 58).
- Belt (pos.207) & pulley (pos.39).

To clean head, pressure roller and capstan, it is also possible to use drop-in cassette SBC114 (4822 389 20035).

### 2. Lubrication

Refer to the 'Lubrication Overview' on page 5.

## ADJUSTMENTS AND CHECKS

Equipment required:

- Universal test cassette SBC419 (4822 397 30069)
- Universal test cassette SBC420 (4822 397 30071)
- Friction test cassette 811/CTM (4822 395 30054)
- Spring scale 50-500g (4822 395 80028)
- Puller for clutch (4822 395 60039)
- Wow & flutter meter
- AC millivoltmeters
- Spring scale 50-500 g

### 1. Pressure roller pressure

The pressure on the capstans should be 210 - 370 grammes (2.1 - 3.7N).

This pressure is measured as follows (NOR and REV):

- Select Play mode.
- Push the pressure roller back at the shown point by means of the spring scale.
- At the point where pressure roller and capstan just disengage the spring scale should be read.
- If the pressure is incorrect, replace spring 19.

### 2. Friction clutch (Reel assy)

- Insert friction test cassette 811/CTM (NOR and REV).
- Play take-up torque should be 35 - 75g/cm.
- Fast wind torque should be 40 - 150g/cm.
- If the torque is not correct, replace reel assy.

### 3. Wow & flutter/tape speed (Fig. G)

This check is carried out on a complete car radio; proceed as follows:

- Connect the wow & flutter meter to the LS outputs.
- Insert test cassette SBC419 (or SBC420) and play the 3150Hz signal.
- The wow & flutter value should be  $\leq 0.35\%$ .
- Tape speed should be 4.76cm/sec.  $\pm 0.5\%$ .
- The tape speed can be adjusted with screw "S".

In case of an excessive wow & flutter value, check following parts for correct functioning:

- motor 320
- pressure (pinch) rollers 17
- belt 207
- friction clutches (reel assy's)
- flywheels 57 and 58
- pulley 39

### 4. Azimuth (Figs. G, H)

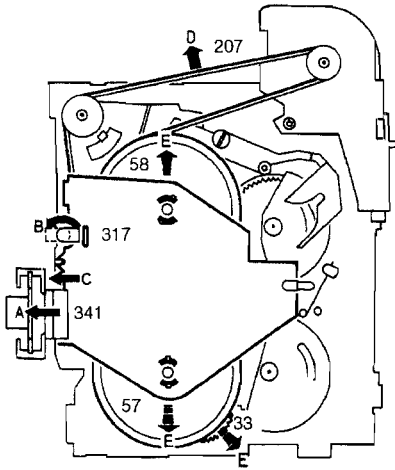
This check is carried out on a complete car radio; proceed as follows:

- Apply a 4 $\Omega$  load to both loudspeaker outputs.
- Connect an AC millivoltmeter across both loudspeaker outputs.
- Play the 10kHz signal of test cassette SBC419 or SBC420.
- Adjust screw 'A' for the average of the max. output voltages.
- The maximum allowed difference between both channels is 4 dB.
- Switch over to 'reverse play'.
- If the value measured differs from the previously measured value, bearing 49 in the front flywheel ("reverse") should be displaced.

### 5. Flywheels 57, 58

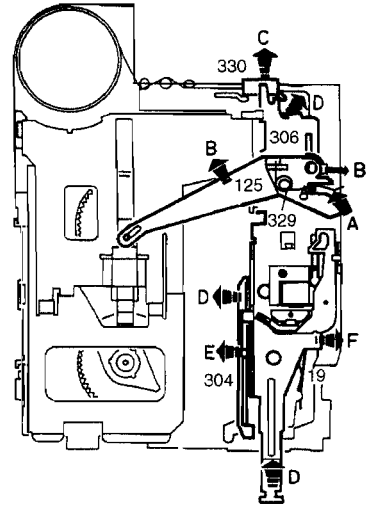
Refer to Fig. J.

**BELT 207, FLY WHEELS 57 & 58, COG WHEEL ASSY 12,33**



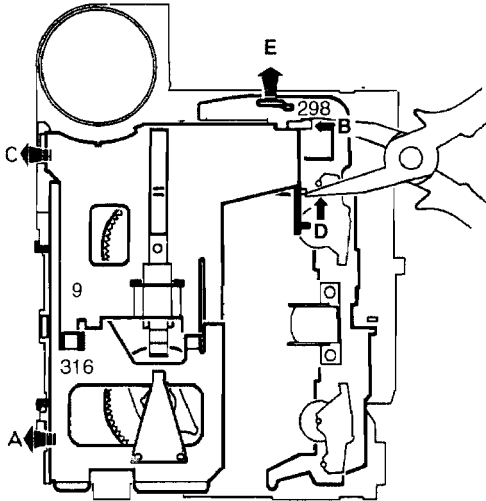
**Fig. A**

**PRESSURE ROLLER 17, HEAD 332**



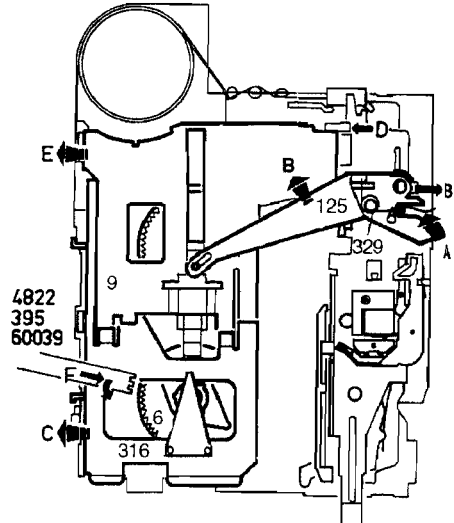
**Fig. B**

**HEAD BRACKET 298**



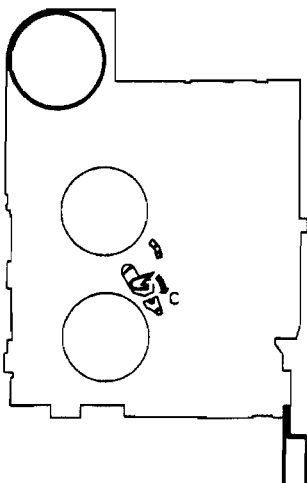
**Fig. C**

**CLUTCH 6**

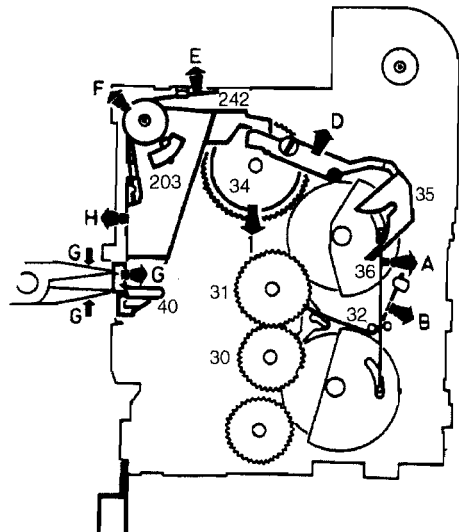


**Fig. D**

**COG WHEELS 30, 31, 34**



**Fig. E**



**Fig. F**

## **DISASSEMBLY INSTRUCTIONS**

### *Notes:*

In a few places parts are locked by synthetic bosses.  
To be able to dismantle these parts, the bosses have to be bent, displaced etc.

Gearwheels 33 and 34 and pressure rollers 17 are attached to the spindles by means of a snap connection. These parts can be disassembled carefully with a screwdriver.

If gearwheel 33 (or 34) has to be replaced, the corresponding bracket 12 (or 13) should ALSO be replaced.

### **Belt 207, Fly wheels 57 & 58, Cog wheel assy 12 & 33**

See figure A.

### **Pressure roller 17, Head assy 332**

See figure B.

### **Head bracket 298**

See figure C.

### **Clutch 6**

See figure D.

### **Cog wheels 30, 31, 34**

See figure E.

### **Reel base assy**

See figure F.

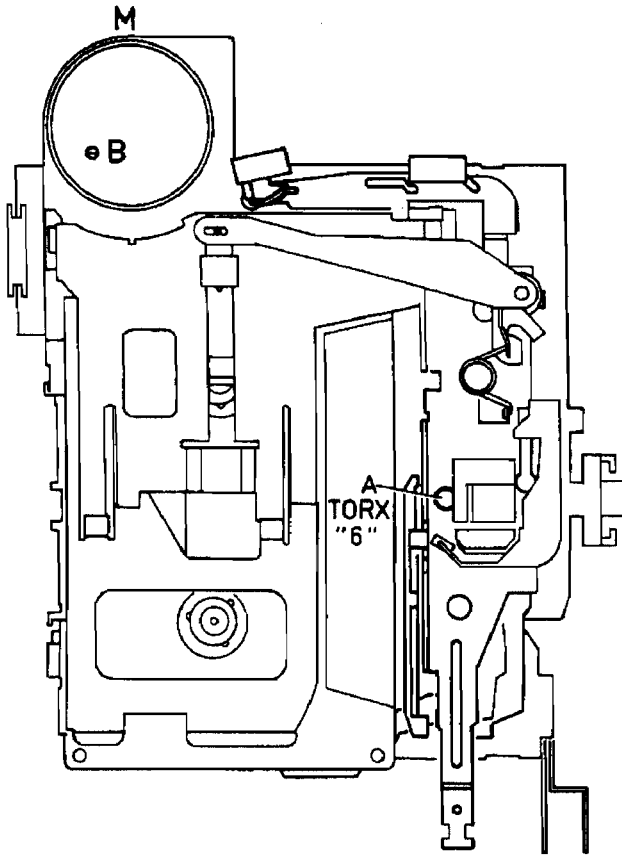


Fig. G

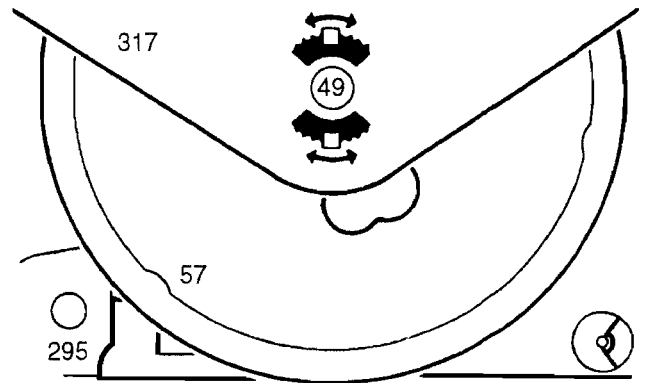


Fig. H

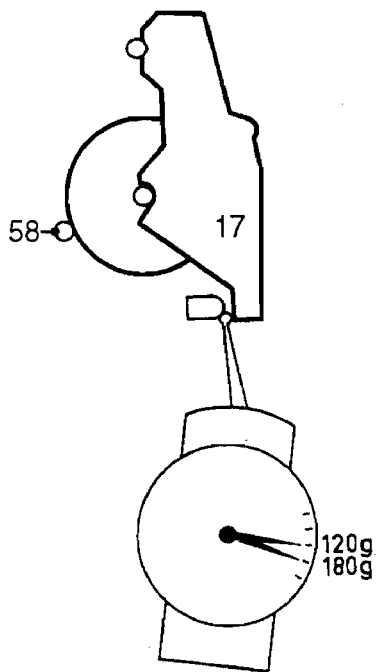


Fig. I

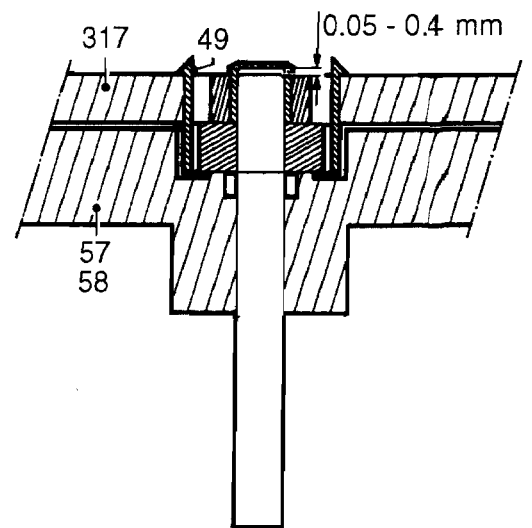


Fig. J

# CONNECTIONS

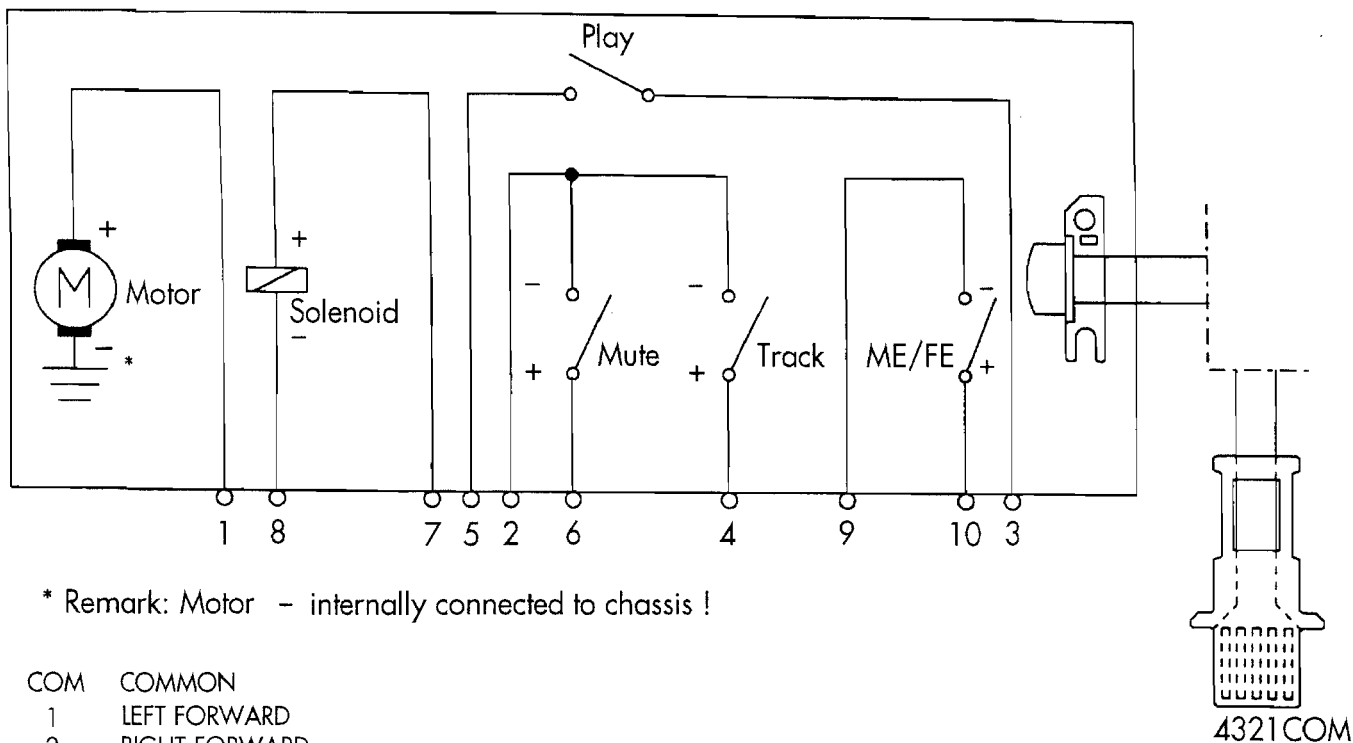


Fig. K

Fig. N

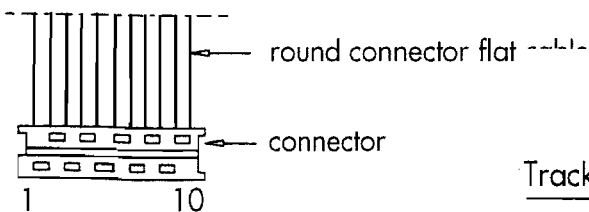


Fig. L

| wire | colour | function   |
|------|--------|------------|
| 1    | red    | Motor+     |
| 2    | brown  | COMMON     |
| 3    | orange | +14V       |
| 4    | yellow | Track SW   |
| 5    | green  | Play SW    |
| 6    | blue   | Mute SW    |
| 7    | violet | + Solenoid |
| 8    | grey   | - Solenoid |
| 9    | white  | - ME/FE    |
| 10   | black  | + ME/FE    |

Fig. O

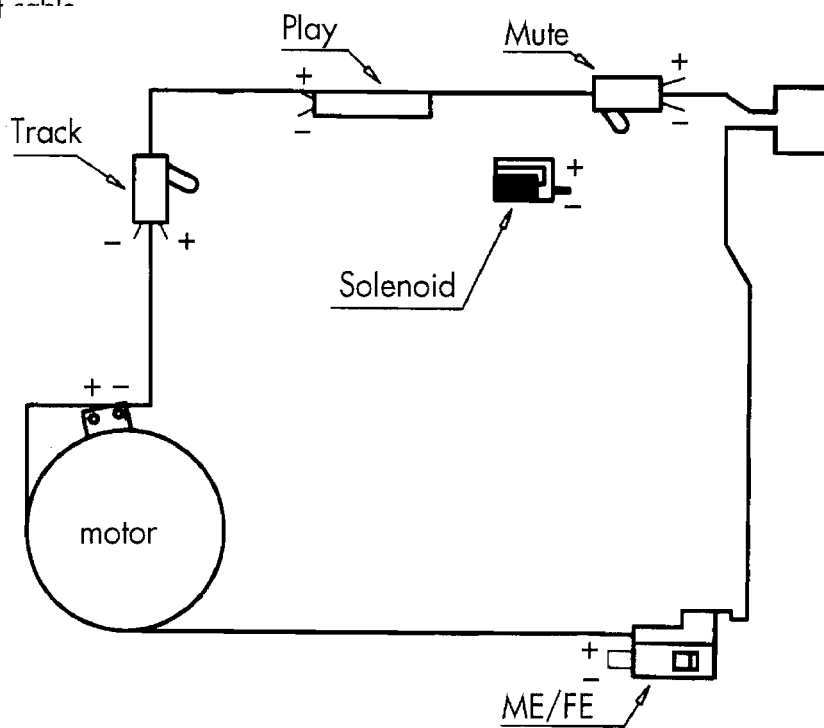
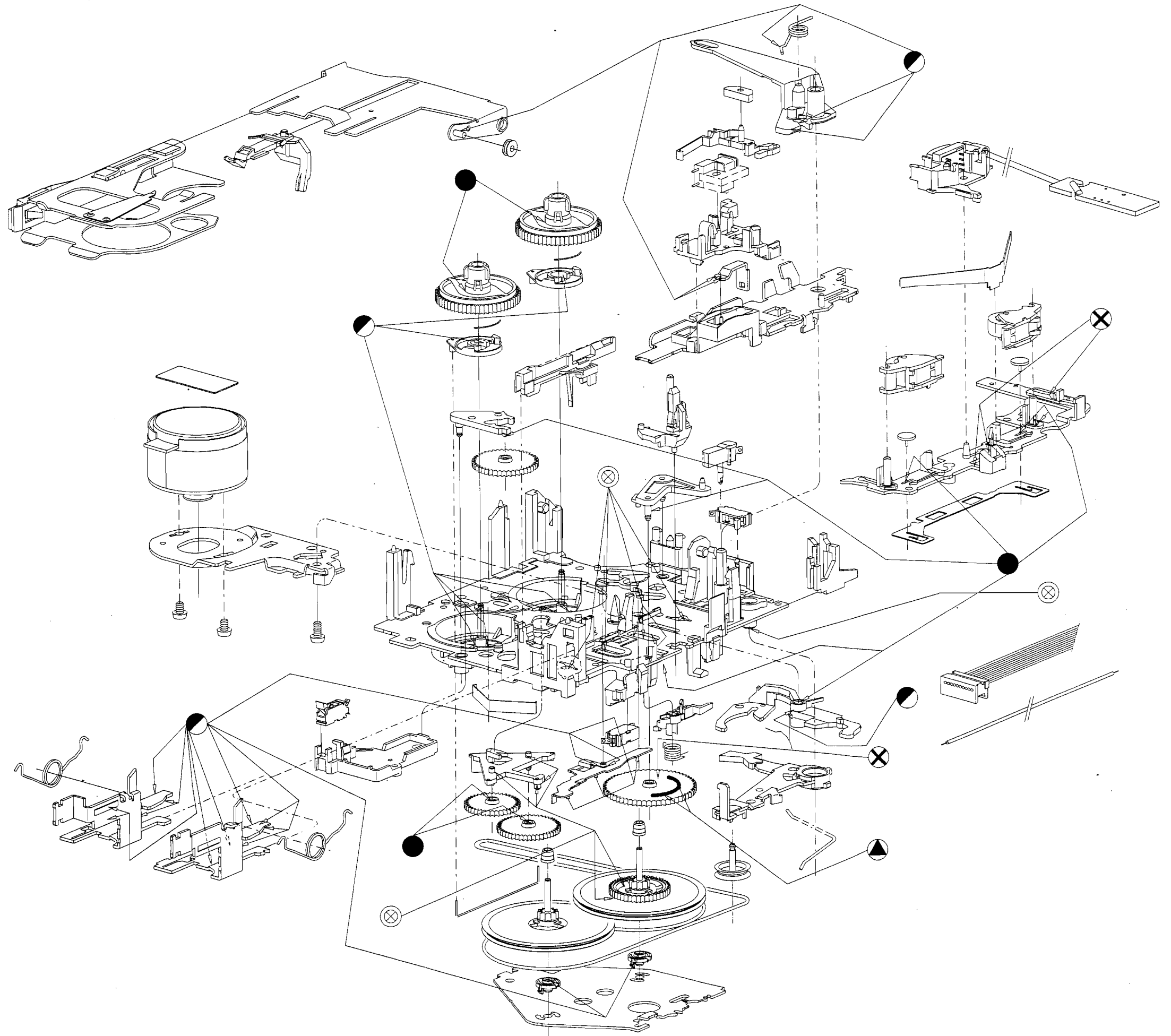


Fig. M

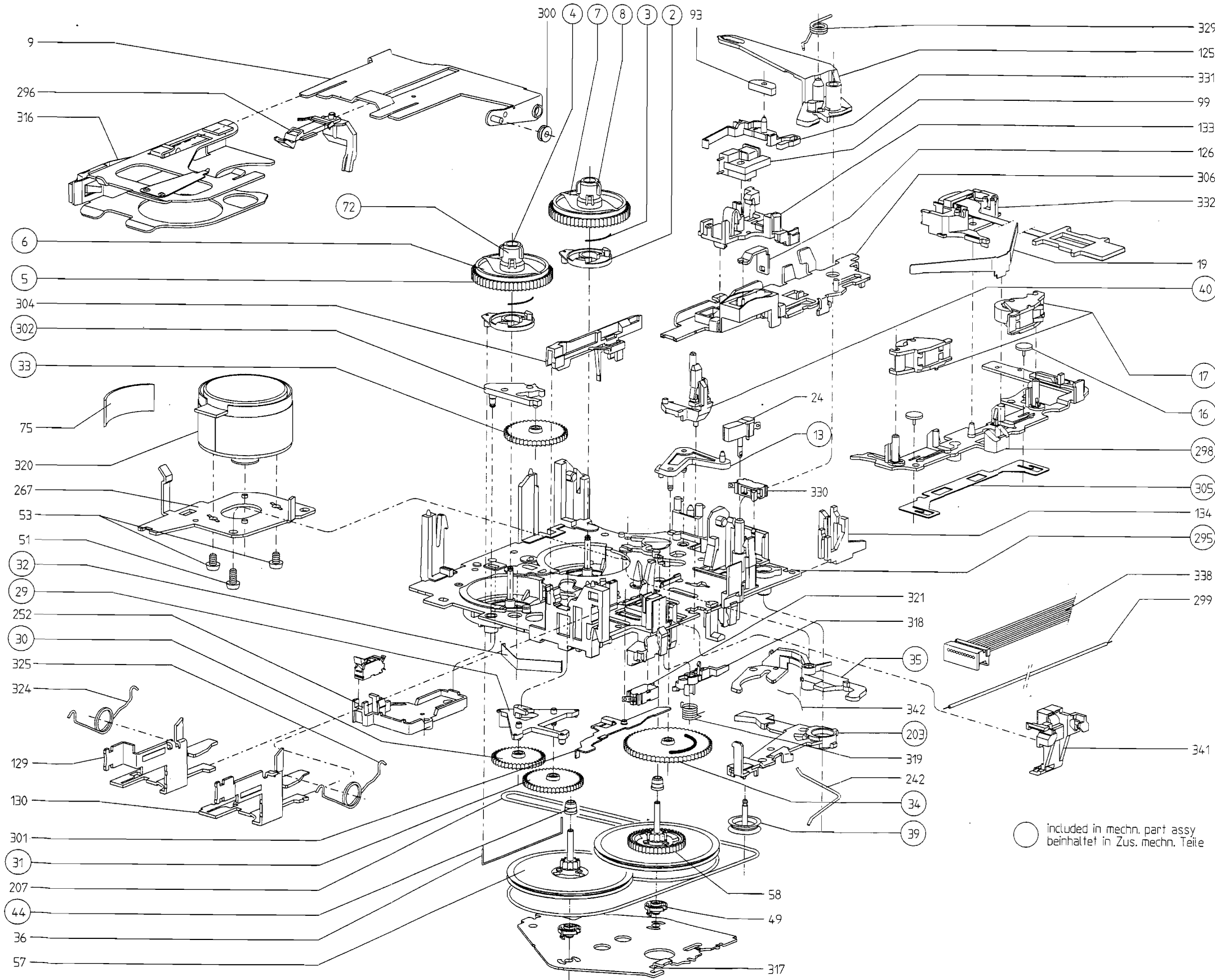
# LUBRICATION OVERVIEW



- Contact Oil PDP 65
- ⊗ Grease Topas L30
- ◐ Grease SM 30 TF
- ⊗ Grease Gleitmo 585 K
- ▲ Grease 4



**EXPLODED VIEW**



**PARTS LISTS**

|            |                |                          |
|------------|----------------|--------------------------|
| 2/3        | 4822 466 70527 | Disc assy                |
| 4/5/6/7/8  | 4822 466 70526 | Coupling felt assy white |
| 4/5/6/7/72 | 4822 528 10898 | Coupling felt assy black |
| 9          | 4822 466 81479 | Cassette lift            |
| 16         | 4822 528 80983 | Fixation                 |
| 17         | 4822 403 40157 | Pressure roller assy     |
| 24         | 4822 276 13081 | Play switch              |
| 29/30/31   | 4822 522 20327 | Gear assy                |
| 32         | 4822 492 71468 | Leaf spring              |
| 35         | 4822 403 52031 | Gear arm                 |
| 36         | 4822 492 90076 | Lever                    |
| 39         | 4822 528 81144 | Pulley                   |
| 40         | 4822 403 10225 | Holder                   |
| 44         | 4822 520 30406 | Bush bearing             |
| 49         | 4822 520 30407 | Excentric                |
| 53         | 4822 502 12548 | Special screw            |
| 54/207     | 4822 358 30405 | Driving belt             |
| 58         | 4822 528 81517 | Fly wheel assy           |
| 93         | 4822 281 60165 | Anchor plate             |
| 99         | 4822 281 50113 | Solenoid magnet          |
| 125        | 4822 403 71287 | Lever eject              |
| 126        | 4822 403 71286 | Lever blocking           |
| 133        | 4822 466 83076 | Plate solenoid II        |
| 203        | 4822 404 21169 | Arm                      |
| 296        | 4822 256 92317 | Holder cassette          |
| 298        | 4822 403 71282 | Head support bracket     |
| 304        | 4822 462 30632 | Band conductor           |
| 306        | 4822 403 71283 | Push button rod          |
| 318        | 4822 403 71284 | Latch                    |
| 319        | 4822 492 42774 | Spring latch             |
| 320        | 4822 361 21764 | Motor MSI-5 CCW          |
| 321        | 4822 276 13617 | Switch mute              |
| 330        | 4822 276 13616 | Switch track             |
| 331        | 4822 403 71285 | Lever solenoid           |
| 332        | 4822 249 30227 | Magnetic head            |
|            | 4822 691 10438 | Deck LCA2.4 complete     |

○ included in mechn. part assy  
beinhaltet in Zus. mechn. Teile

**Lubrication greases/oils**

|                |                      |
|----------------|----------------------|
| 4822 390 10107 | Isiflex PDP 65, 30ML |
| 4822 390 20128 | Isiflex TOPAS L 30   |
| 4822 390 20116 | Grease 004, 100G CAN |
| 4822 390 20128 | Isiflex TOPAS L 30   |